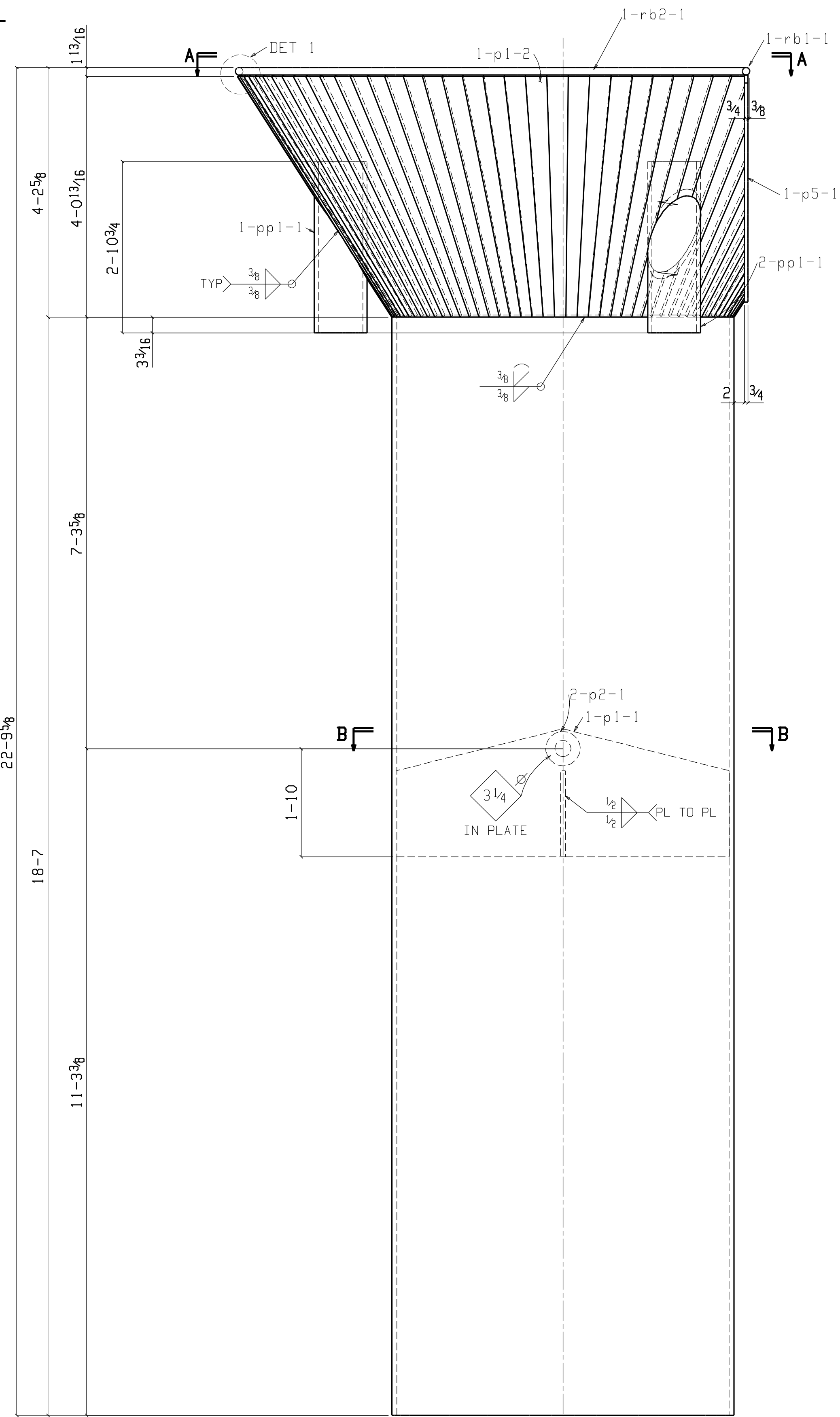
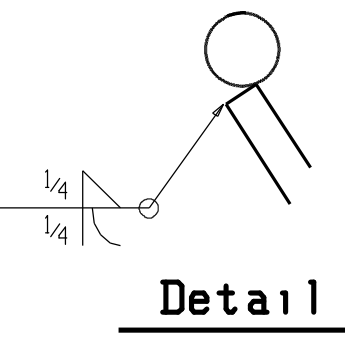
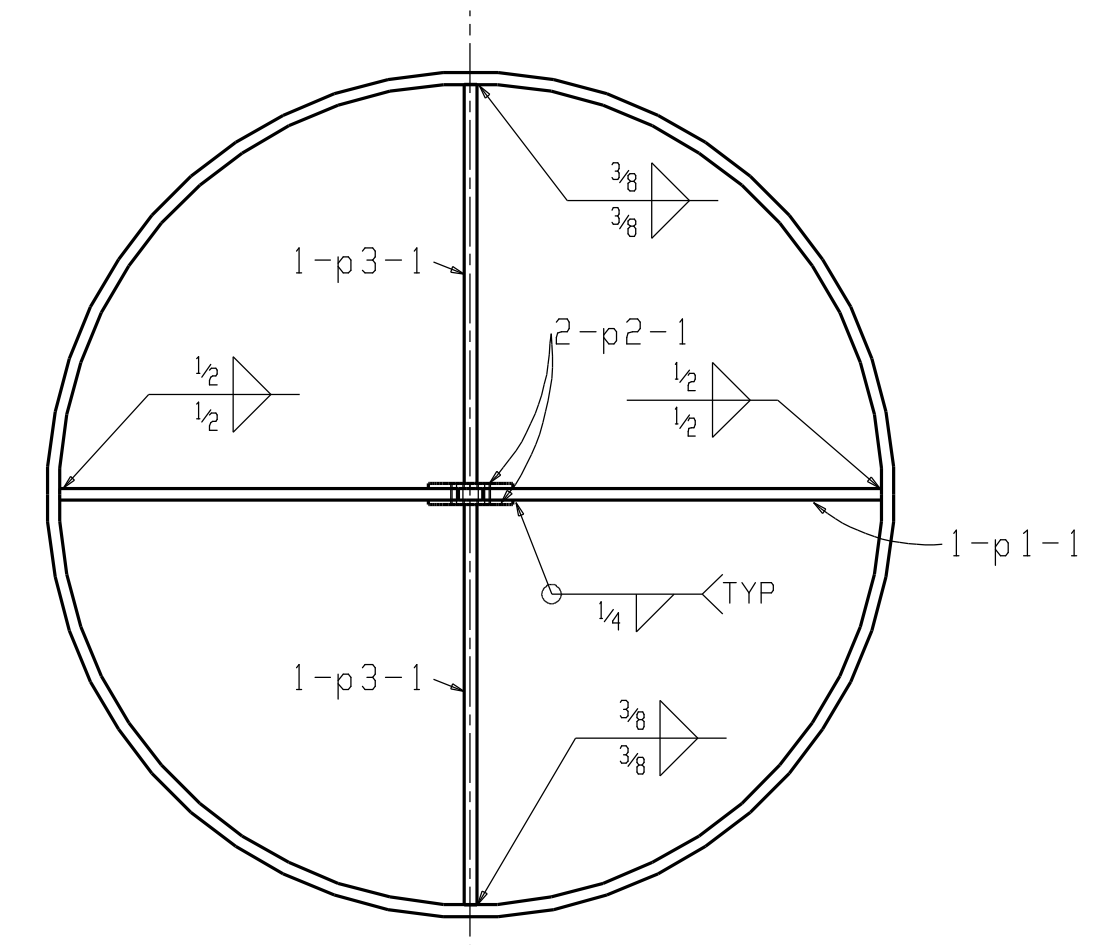


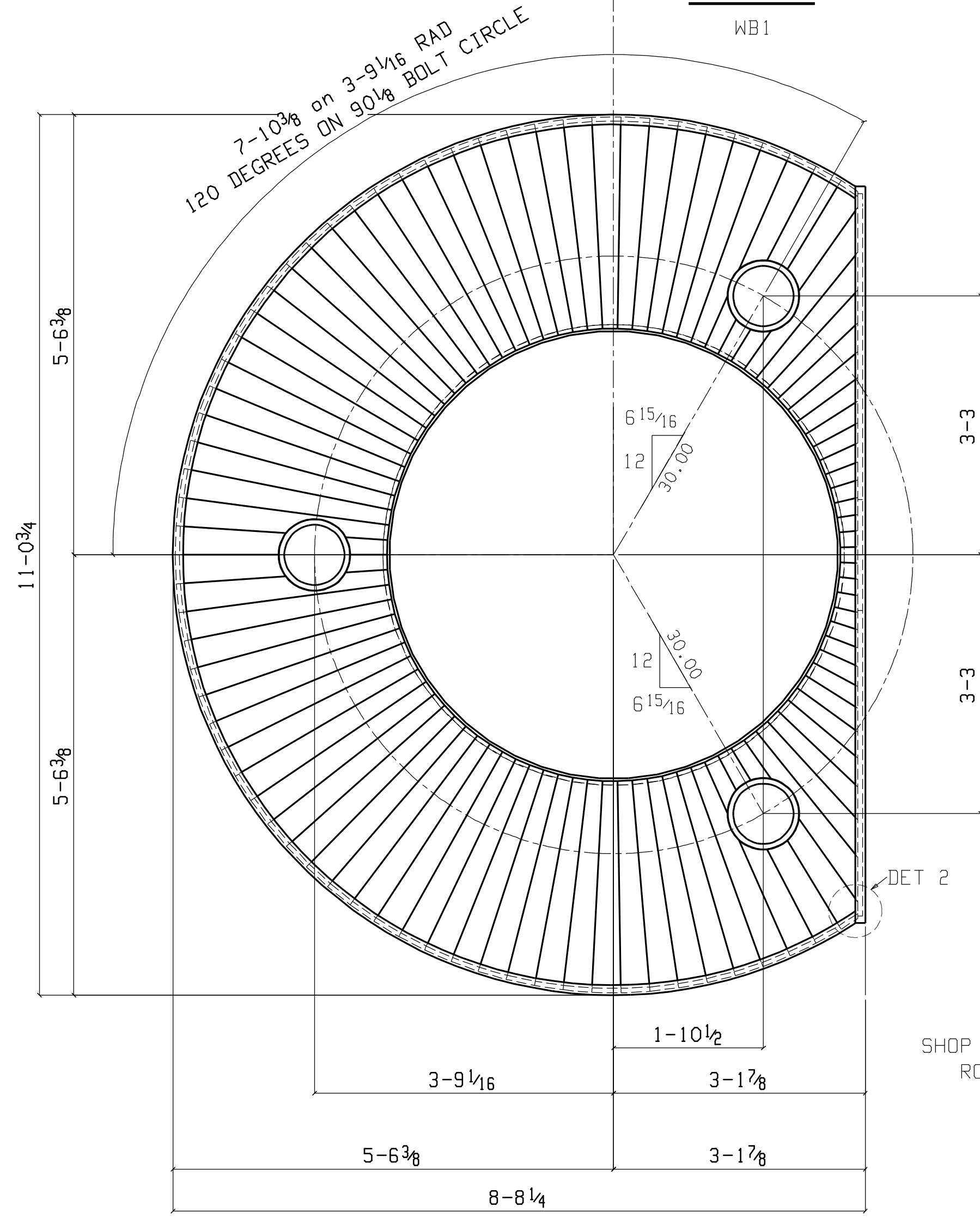
Mar 30 2005 07:57:23 AM FILE: SDS2 6.325 / FT55 SCALE:



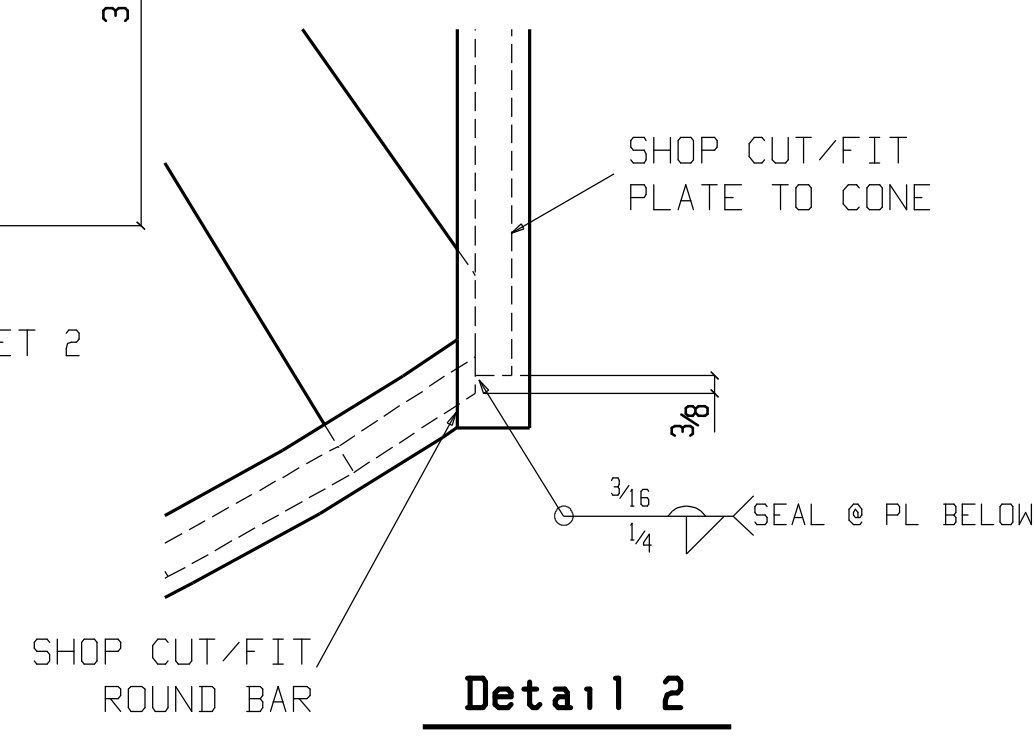
2 WIER BODIES WB1



Section B-B
WB1



Section A-A
WB1



Detail 2

VERIFY PAINT

- NOTES:**
- HOLES 1" DIA UNO.
 - ALL WELDS TO BE 5/16" CONTINUOUS FILLET UNO (E70xx).
 - FINISHES: NO FINISH ON TEMPLATES
 INTERIOR: SP6-HEMPEL ZINC 17350 PRIMER 3-5 MILS DFT.
 EXTERIOR: SP10-HEMPEL ZINC 17360 PRIMER ONLY 3-5 MILS DFT.

BILL OF MATERIAL

QTY	Piece	QTY	Description	Length	Remarks	Weight
total	Mark	unit				Unit
2	WB1		WIER BODY			19149
2	p4-1		1 PIPE 69 1/2 OD x 1"	18 7	A36	13610
6	pp1-1		3 PIPE 10" SCH 120	2 10 3/4	A53B	258
2	p1-1		1 PL 1x25 7/8	5 7 1/2	A36	416
4	p3-1		2 PL 1x17 1/2	2 9 1/4	A36	165
2	p5-1		1 PL 3/4x48	9 3	A36	1133
2	p1-2		1 PL 3/4 CONE		ROLL A36	2676
4	p2-1		2 RPL 3/8x7		A36	4
2	rb1-1		1 RB 1 1/2 DIA	9 3 3/16	A36	56
2	rb2-1		1 RB 1 1/2 DIA	23 11 3/8	ROLL A36	144
			(ADD TANGENTS TO LENGTH)			

Total weight : 38297

RRP/KB BY: RRP/KB
 DATE: 3-28-05

SIS Northwest Inc.
 601 WEST STATE STREET
 SEDRO WOOLEY, WA 98284
 PHONE (360) 854-0074, FAX (360) 856-6441
 WWW.SNELSONCO.COM

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PROJECT: OVERFLOW WIER
 CUSTOMER: MANSON CONSTRUCTION
 LOCATION: SEATTLE, WASHINGTON
 DESCRIPTION: WIER BODY

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TOLERANCES, UNLESS OTHERWISE NOTED
 DEGREES: +/- 2 DEG
 FRACTIONS: +/- 1/16"
 DECIMAL: .00 +/- .03
 .000 +/- .010
 MACHINE FINISHES 125
 DIMENSIONS BETWEEN BRACKETS FOR REFERENCE ONLY

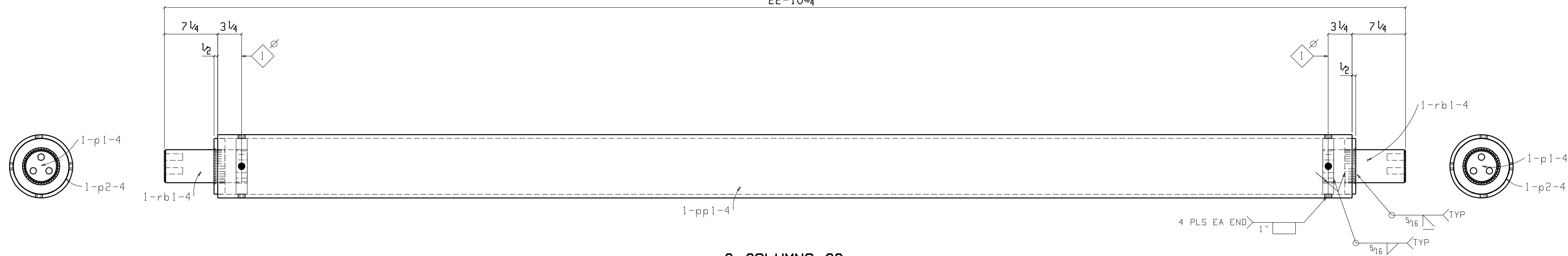
1 NOTED
 2 REV
 3 REV

APPD BY: RRP
 CHKD BY: KB
 SCALE: NONE

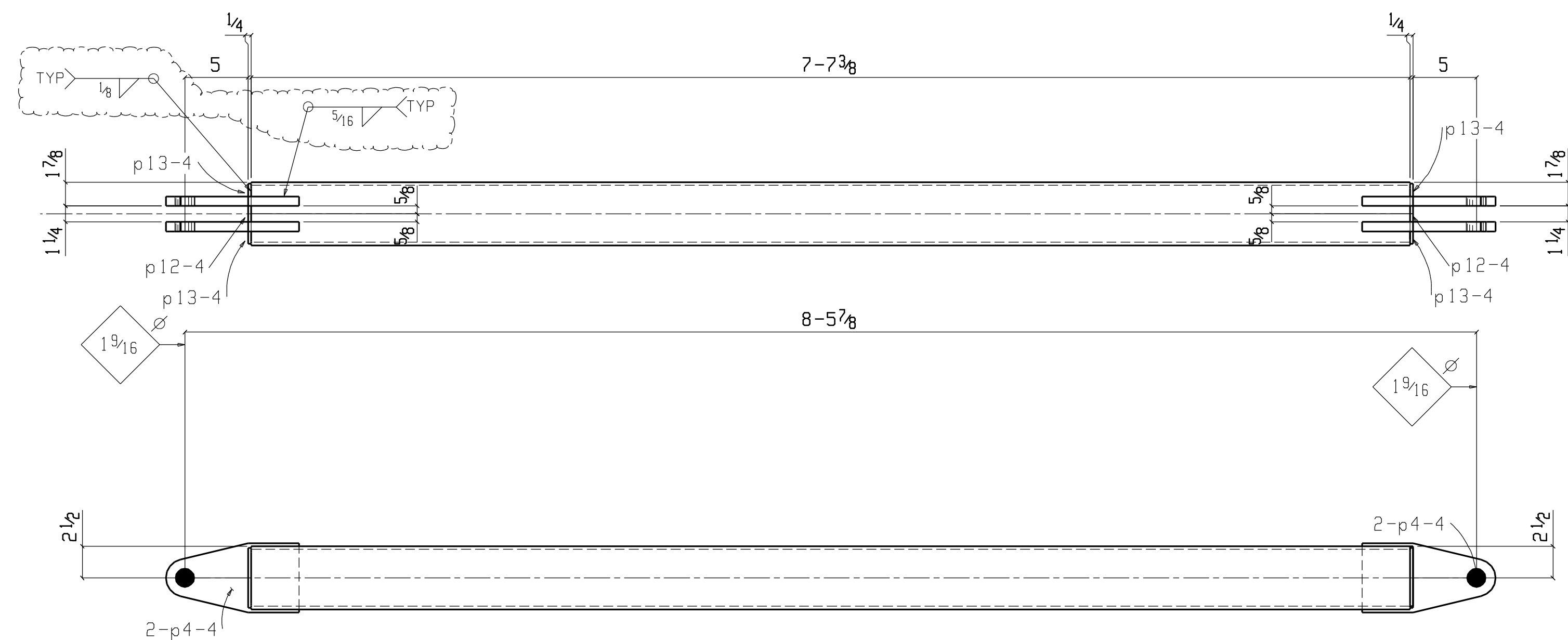
REFERENCE: HH6815-001 13 SHTS
 DRAWING NO. 05-398-1000

JOB NO. 05-398
 SHEET NO. 1

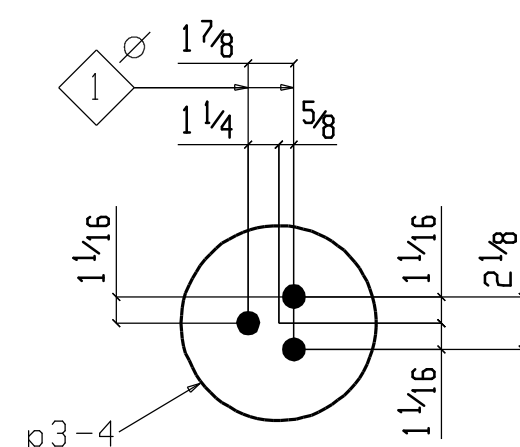
22-10³/₄



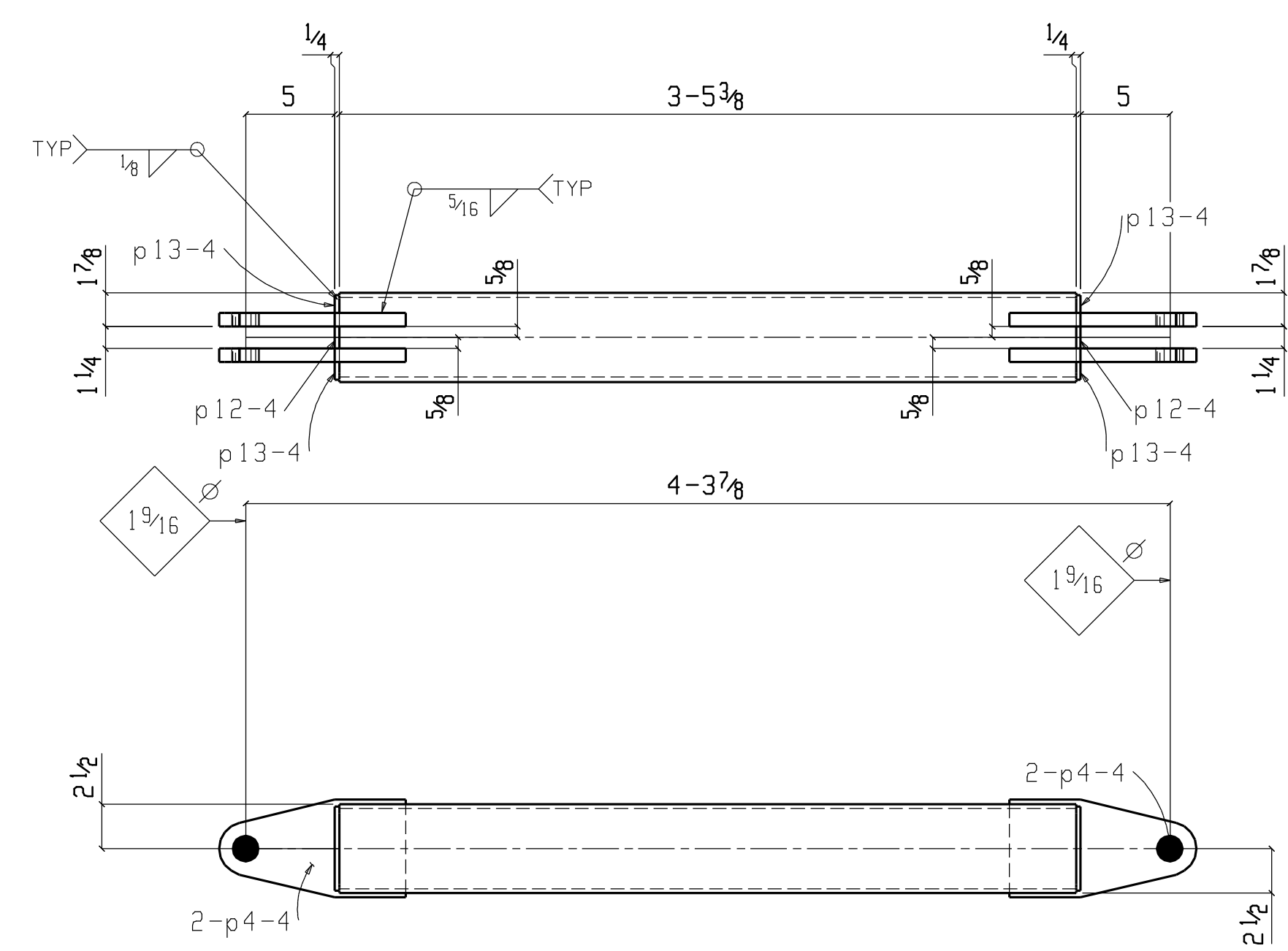
6 COLUMNS C3



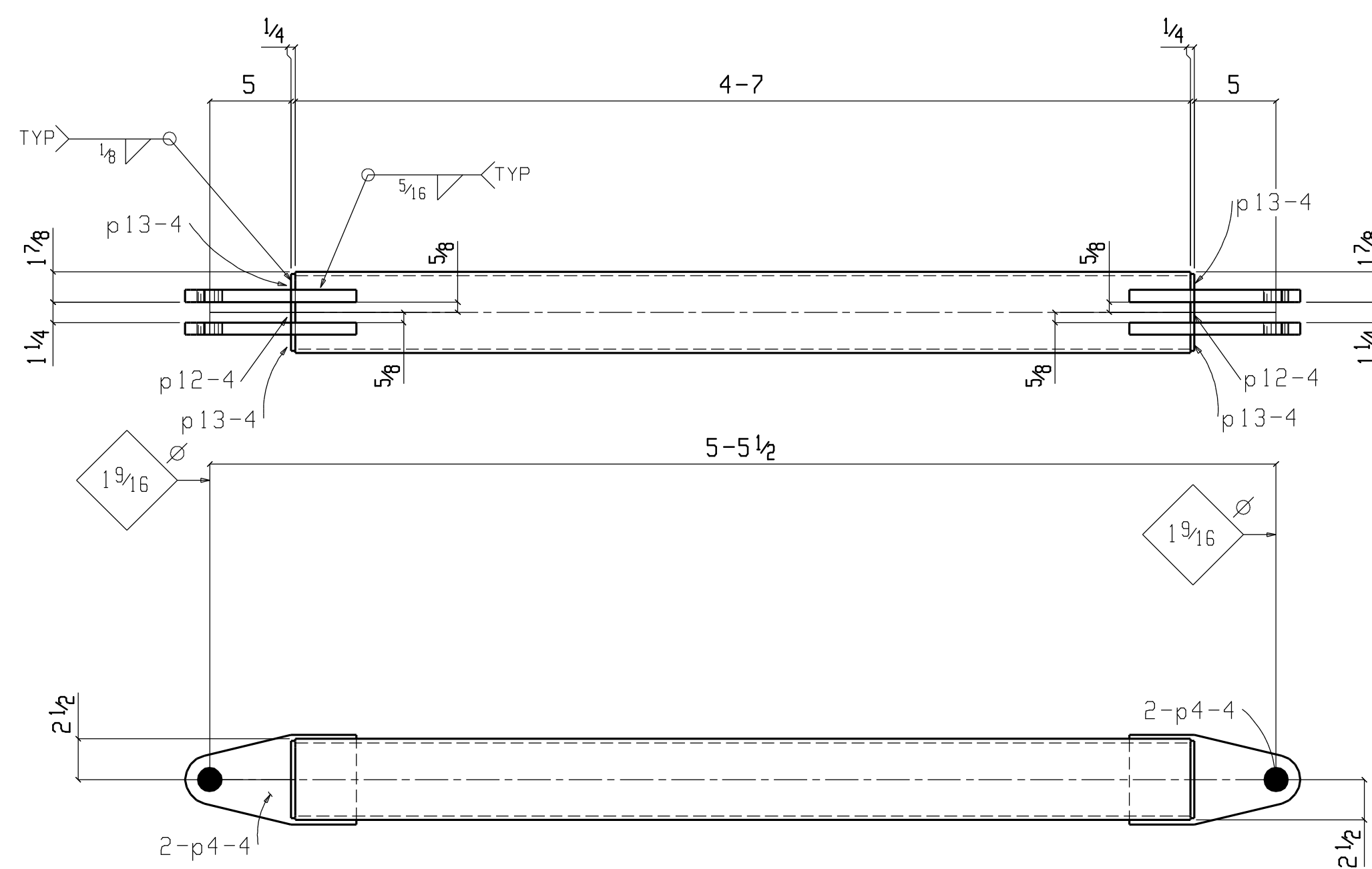
ONE STRUT-A S3A



12 PLATES M3



4 STRUT-B S3B



ONE STRUT-C S3C

BILL OF MATERIAL

QTY	Piece	QTY	Description	Length	Remarks	Weight
total	Mark	unit				Unit
6	C3		COLUMN			1095
6	pp1-4	1	PIPE 8" SCH 80	21	8 ¹ / ₄ A53B	941
12	p1-4	2	RPL 1 ¹ / ₂ x7 ⁹ / ₁₆		A36	19
12	p2-4	2	RPL 1 ¹ / ₂ x7 ⁹ / ₁₆		A36	12
12	rb1-4	2	RB4 ¹ / ₂	0	10 ¹ / ₂ A316	46
12	M3		PLATE			21
12	p3-4	1	RPL 1 ¹ / ₂ x8		A36	21
ONE	S3A		STRUT-A			159
1	t2-4	1	TSS5x5x ¹ / ₄	7	7 ³ / ₈ A500B	119
4	p4-4	4	PL 3 ³ / ₄ x5 ¹ / ₂	0	10 ¹ / ₂ A36	10
2	p12-4	2	FL 1 ¹ / ₄ x1 ¹ / ₄	0	4 ³ / ₄ A36	
4	p13-4	4	PL 1 ¹ / ₄ x1	0	4 ³ / ₄ A36	
4	S3B		STRUT-B			94
4	t3-4	1	TSS5x5x ¹ / ₄	3	5 ³ / ₈ A500B	54
16	p4-4	4	PL 3 ³ / ₄ x5 ¹ / ₂	0	10 ¹ / ₂ A36	10
8	p12-4	2	FL 1 ¹ / ₄ x1 ¹ / ₄	0	4 ³ / ₄ A36	
16	p13-4	4	PL 1 ¹ / ₄ x1	0	4 ³ / ₄ A36	
ONE	S3C		STRUT-C			112
1	t4-4	1	TSS5x5x ¹ / ₄	4	7 A500B	72
4	p4-4	4	PL 3 ³ / ₄ x5 ¹ / ₂	0	10 ¹ / ₂ A36	10
2	p12-4	2	FL 1 ¹ / ₄ x1 ¹ / ₄	0	4 ³ / ₄ A36	
4	p13-4	4	PL 1 ¹ / ₄ x1	0	4 ³ / ₄ A36	
			FIELD BOLTS			
12		12	PIN 1 ¹ / ₂ DIA	0	3 (3" GRIP)	
			BOLT, NUT & LOCKWASHER			
			OPTIONAL			

Total weight : 7468

SIS Northwest Inc.
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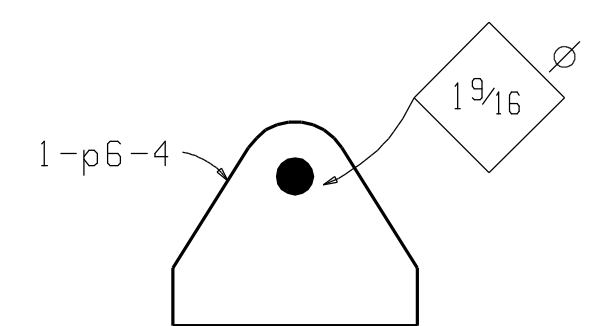
TOLERANCES, UNLESS OTHERWISE NOTED
 DEGREES: +/- 3 DEG
 FRACTIONS: +/- 1/16"
 DECIMAL: .0 +/- .06
 .00 +/- .03
 .000 +/- .010
 MACHINE FINISHES 125
 DIMENSIONS BETWEEN BRACKETS FOR REFERENCE ONLY

PROJECT: OVERFLOW WIER	
CUSTOMER: MANSON CONSTRUCTION	
LOCATION: SEATTLE, WASHINGTON	
DESCRIPTION: STRUTS	
DRN BY: RRP	3-23-05
CHKD BY: KCB	3-23-05
APPD BY:	
SCALE: NONE	
REFERENCE: HH6815-001 13 SHTS	JOB NO. 05-398
BRACKING NO. 05-398-1000	SHEET NO. 3

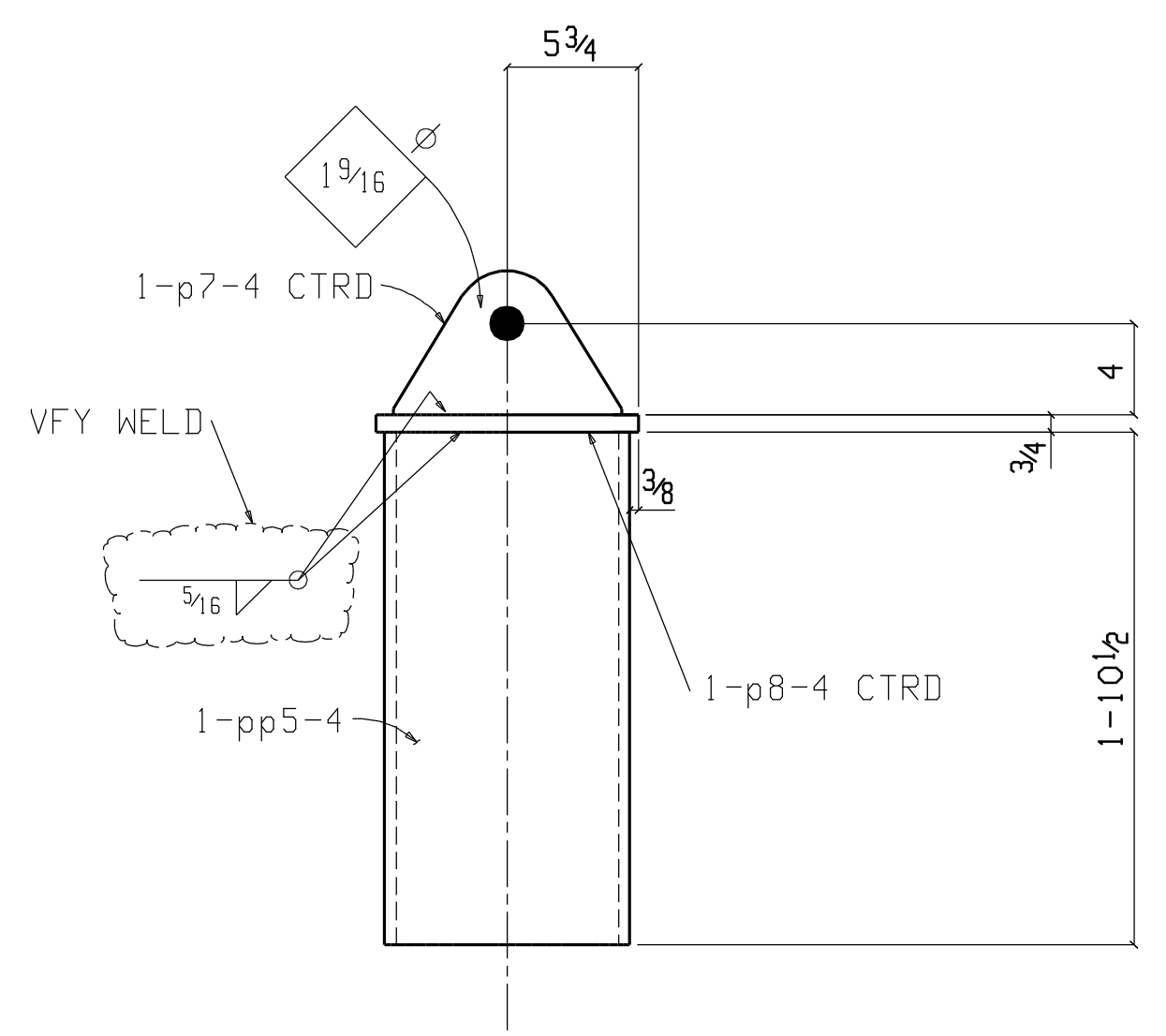
- NOTES:
 1. HOLES 1" DIA UNO.
 2. ALL WELDS TO BE 5/16" CONTINUOUS FILLET UNO (E70xx).
 3. FINISHES: NO FINISH ON TEMPLATES
 INTERIOR: SP6-HEMPEL ZINC 17350 PRIMER 3-5 MILS DFT.
 EXTERIOR: SP10-HEMPEL ZINC 17360 PRIMER ONLY 3-5 MILS DFT.

Mar 30 2005 07:55:06 AM FILE: S052 6.325 / FT55 SCALE:

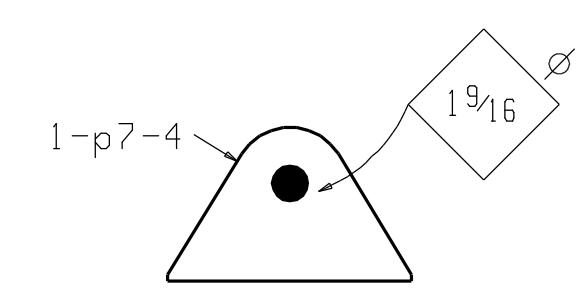
Mar 30 2005 07:55:08 AM FILE: S052_6_325 / FT55 SCALE:



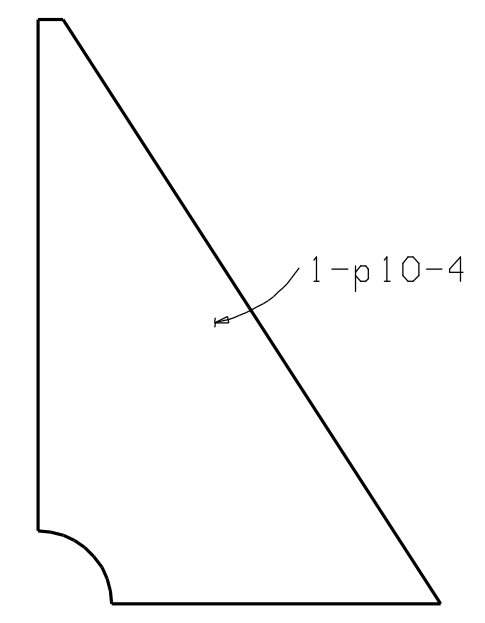
ONE STRUT-A SUPT M4A



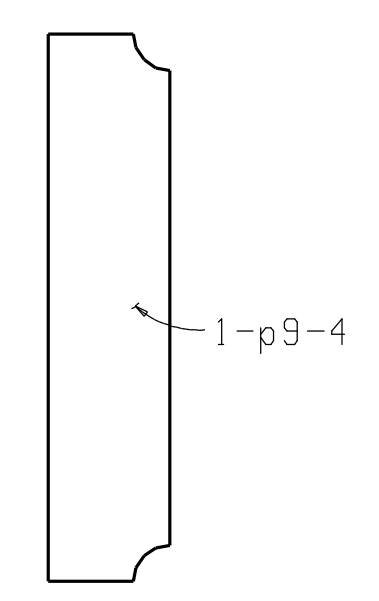
4 STRUT-B SUPTS M4B



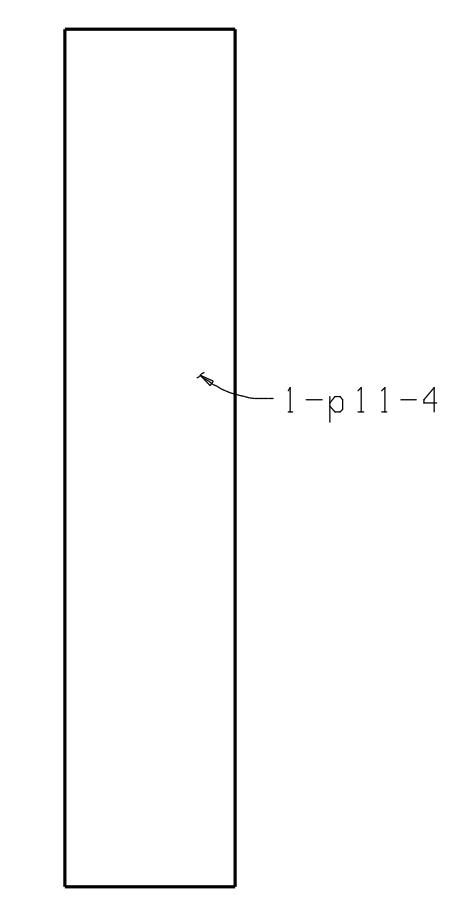
ONE STRUT-C SUPT M4D



ONE ITEM-76 M4F



8 ITEM-75S M4C



ONE ITEM-77 M4G

BILL OF MATERIAL

QTY	Piece	QTY	Description	Length	Remarks	Weight
total	Mark	unit				Unit
ONE	M4A		STRUT-A SUPT			17
1	p6-4	1	PL1x8 3/8	0 10	A36	17
4	M4B		STRUT-B SUPT			154
4	pp5-4	1	PIPE 10" SCH 80	1 10 1/2	A53B	121
4	p7-4	1	PL1x6 5/16	0 10	A36	11
4	p8-4	1	RPL 3/4x11 1/2		A36	22
8	M4C		ITEM-75			15
8	p9-4	1	PL 1/2x5	1 10 1/2	A36	15
ONE	M4D		STRUT-C SUPT			11
1	p7-4	1	PL1x6 5/16	0 10	A36	11
ONE	M4F		ITEM-76			58
1	p10-4	1	PL1x16 1/2	2 0	A36	58
ONE	M4G		ITEM-77			35
1	p11-4	1	PL 1/2x7	2 11 1/4	A36	35

Total weight : 860

- NOTES:
- HOLES 1" DIA UNO.
 - ALL WELDS TO BE 5/16" CONTINUOUS FILLET UNO (E70xx).
 - FINISHES: NO FINISH ON TEMPLATES.
 INTERIOR: SP6-HEMPEL ZINC 17350 PRIMER 3-5 MILS DFT.
 EXTERIOR: SP10-HEMPEL ZINC 17360 PRIMER ONLY 3-5 MILS DFT.

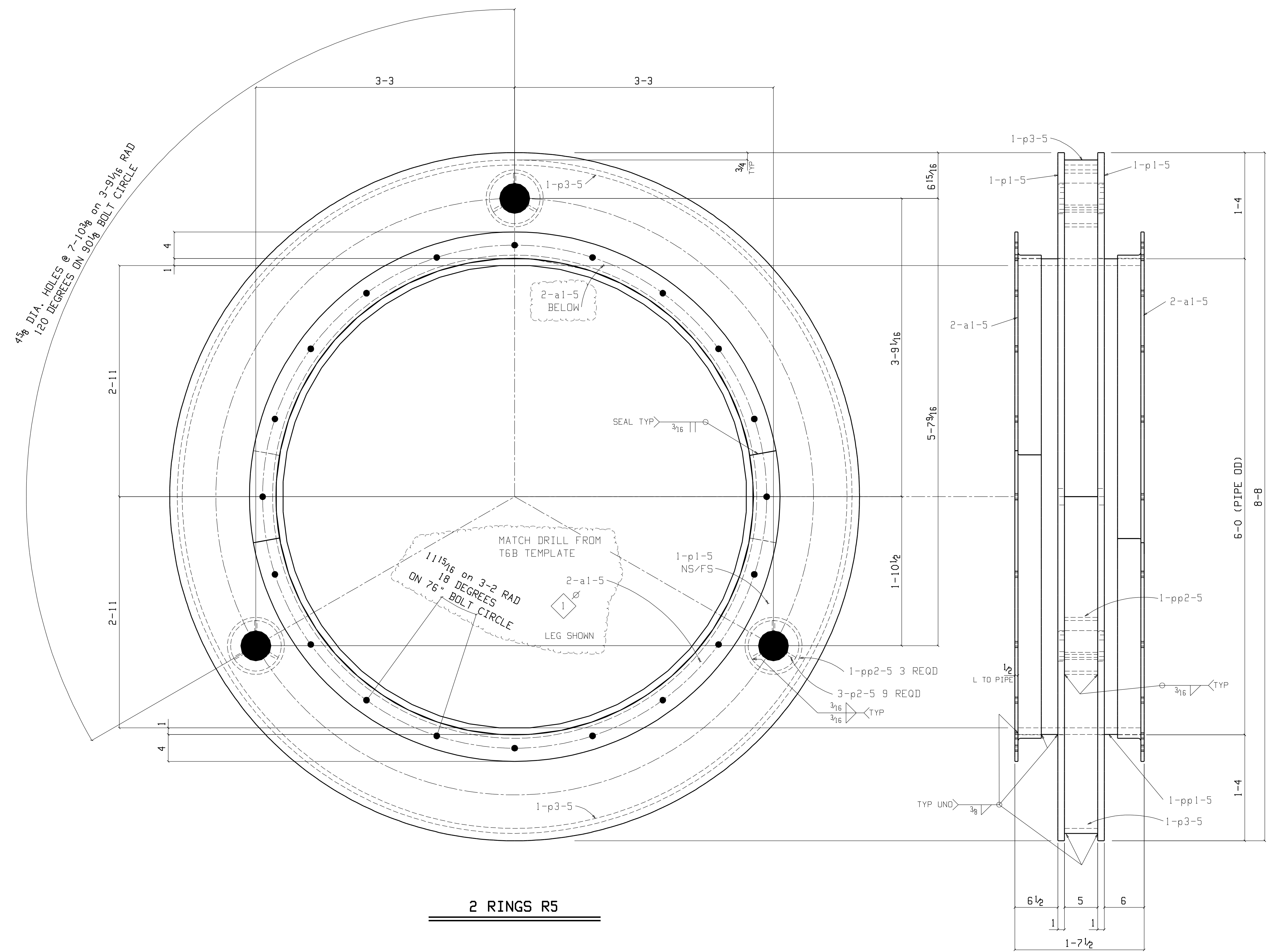
SIS Northwest Inc.

601 WEST STATE STREET
 SEDRO WOOLEY, WA 98284
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PROJECT: OVERFLOW WIER	
CUSTOMER: MANSON CONSTRUCTION	
LOCATION: SEATTLE, WASHINGTON	
DESCRIPTION: STRUT SUPPORTS	
DWN BY: RRP 3-23-05 CHKD BY: KB 3-23-05 APPD BY:	REFERENCE: HH6815-001 13 SHTS DRAWING NO. 05-398-1000 SCALE: NONE
QUANTITIES REVISED 1 REV:	JOB NO. 05-398 SHEET NO. 4

Mar 30 2005 08:15:30 AM FILE: SDS2 6.325 / FT55 SCALE:



- NOTES:
1. HOLES 1" DIA UNO.
 2. ALL WELDS TO BE 5/16" CONTINUOUS FILLET UNO (E70xx).
 3. FINISHES: NO FINISH ON TEMPLATES
 INTERIOR: SP6-HEMPEL ZINC 17350 PRIMER 3-5 MILS DFT.
 EXTERIOR: SP10-HEMPEL ZINC 17360 PRIMER ONLY 3-5 MILS DFT.

VERIFY HOLE SIZE AND BOLT SIZE THROUGH TEMPLATE T6B AND LOWER FLANGE ANGLES a1-5 (YOUR ITEM NUMBER 129) BOLT SIZE AND HOLE SIZE ARE IN CONFLICT.

BILL OF MATERIAL

QTY	Piece	QTY	Description	Length	Remarks	Weight
total	Mark	unit				Unit
2	R5		RING			4587
4	p1-5	2	RPL1x104		A36	1253
2	pp1-5	1	PIPE 72 OD x 70 ID	1	6 1/2 A36	1170
6	pp2-5	3	PIPE 8" SCH 80	0	5 A53B	18
8	a1-5	4	L4x4x1/2	9	11 3/8 A36	127
4	p3-5	2	FL5x3/4	13	3 13/16 A36	170
18	p2-5	9	FL3/8x5	0	1 1/2 A316	1
FIELD BOLTS						
8		4	1" HEX HD	0	4 1/4 NUT, LW SS	
40		20	3/4" HEX HD	0	2 1/2 NUT, LW, FW SS	
40		20	1" HEX HD	0	2 1/2 NUT, LW, FW SS	

VFY

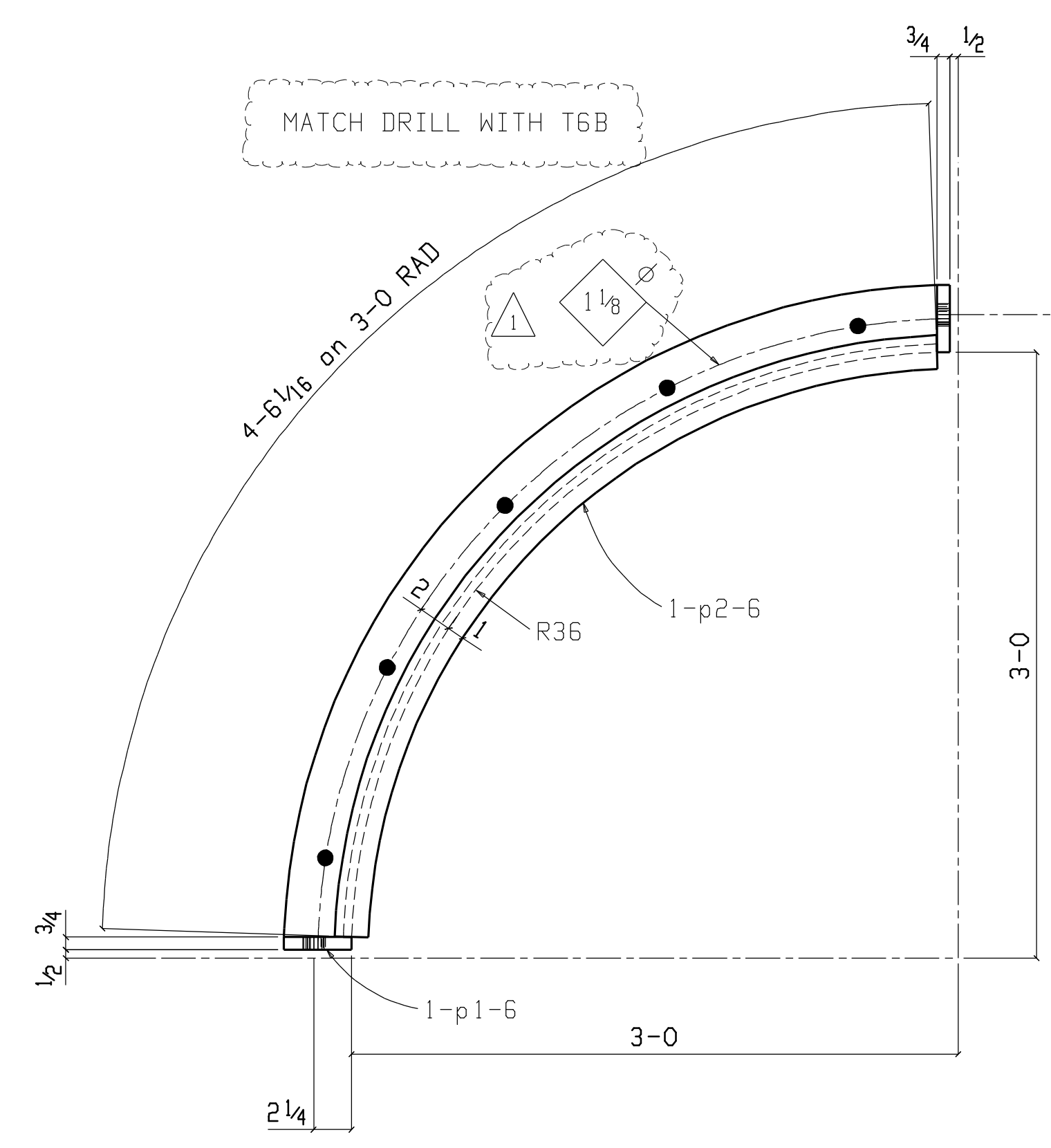
Total weight : 9174

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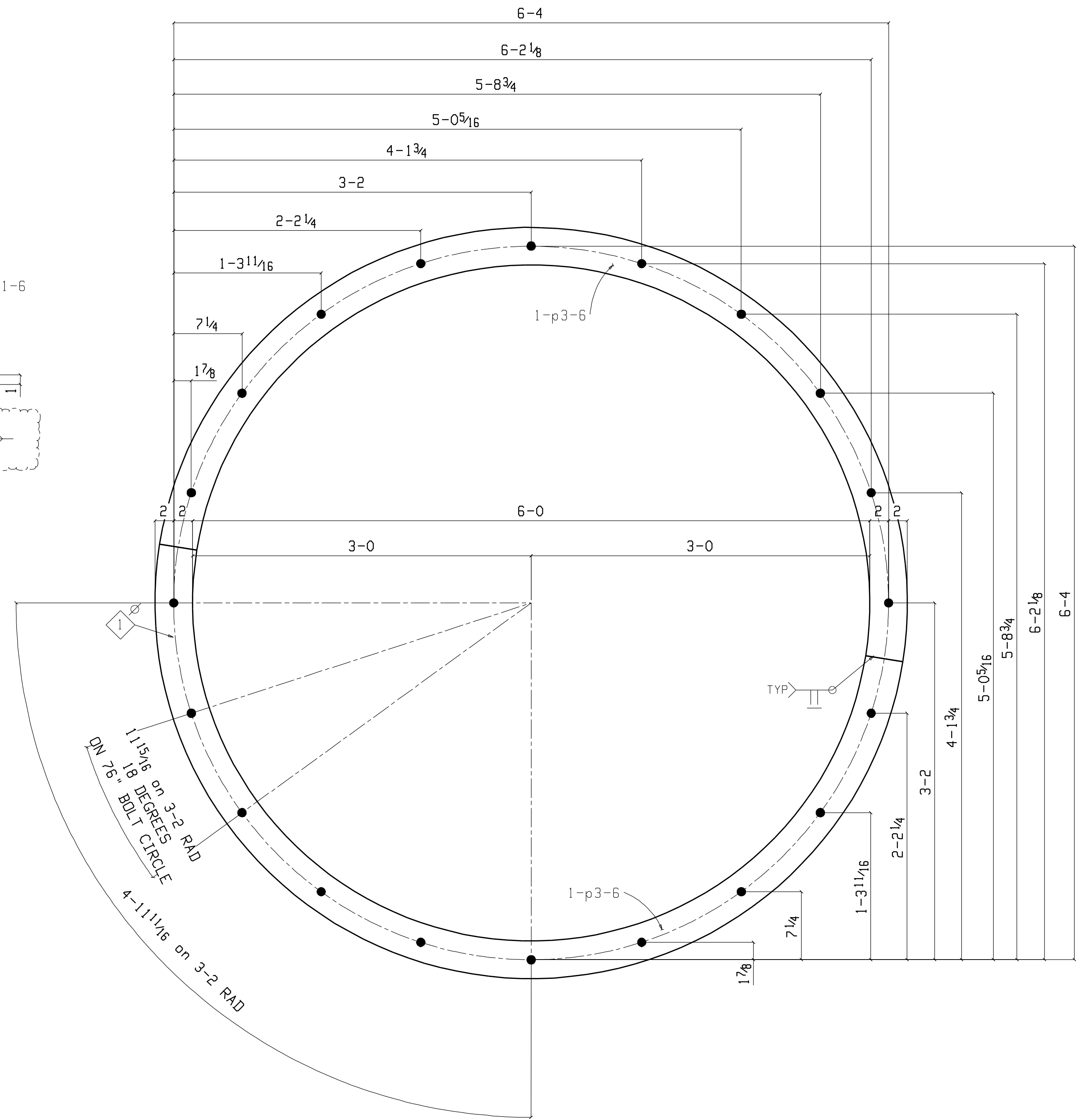
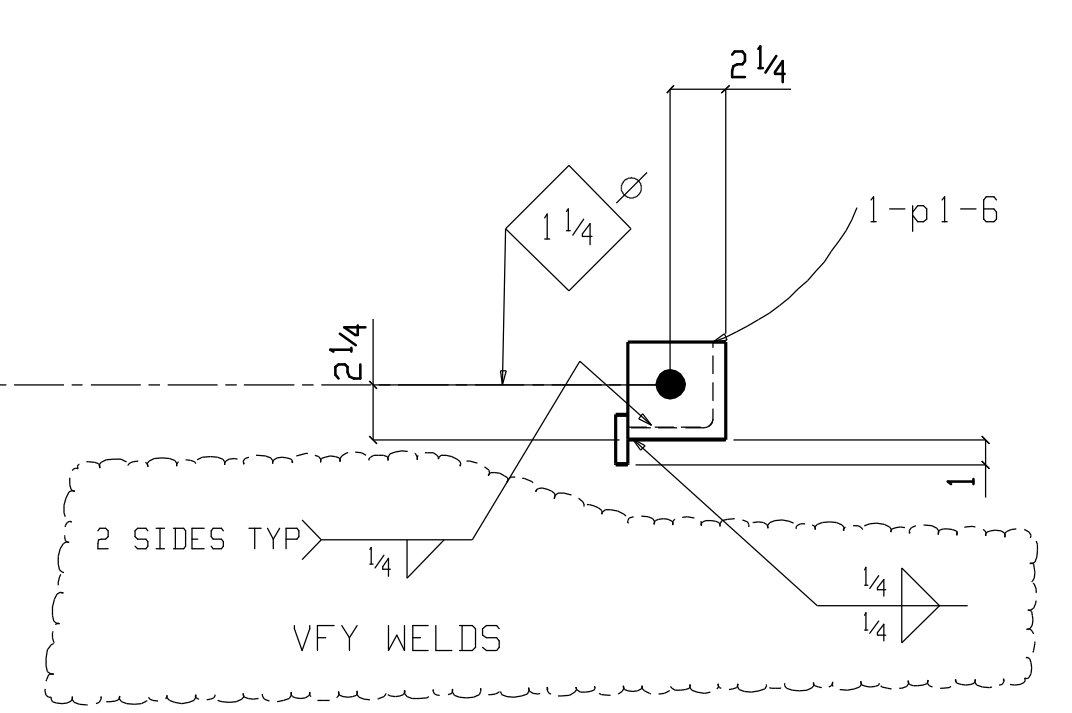
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PROJECT: OVERFLOW WIER	
CUSTOMER: MANSON CONSTRUCTION	
LOCATION: SEATTLE, WASHINGTON	
DESCRIPTION: PRIMARY RING WELDMENT	
DWN BY: RRP 3-23-05	REFERENCE: HH6815-001 13 SHTS
CHKD BY: KCB 3-23-05	JOB NO. 05-398
APPD BY:	DRAWING NO. 05-398-1000
SCALE: NONE	SHEET NO. 5

Mar 30 2005 08:32:27 AM FILE: SDS2_6_325 / FTSS SCALE:



8 RING QUADRANTS M6A



2 TEMPLATES T6B

BILL OF MATERIAL

QTY	Piece	QTY	Description	Length	Remarks	Weight
total	Mark	unit				Unit
8	M6A		RING QUADRANT			80
8	a1-6	1	L4x4x1/2	4	6 1/8 A36	58
16	p1-6	2	PL3/4x4	0	4 A36	3
8	p2-6	1	FL1/2x2	4	7 7/8 A36	16
2	T6B		TEMPLATE			71
4	p3-6	2	FL1/4x4	10	5 11/16 A36	36

Total weight : 786

NOTES:
 1. HOLES 1" DIA UNO.
 2. ALL WELDS TO BE 5/16" CONTINUOUS FILLET UNO (E70xx).
 3. FINISHES: NO FINISH ON TEMPLATES
 INTERIOR: SP6-HEMPEL ZINC 17350 PRIMER 3-5 MILS DFT.
 EXTERIOR: SP10-HEMPEL ZINC 17360 PRIMER ONLY 3-5 MILS DFT.

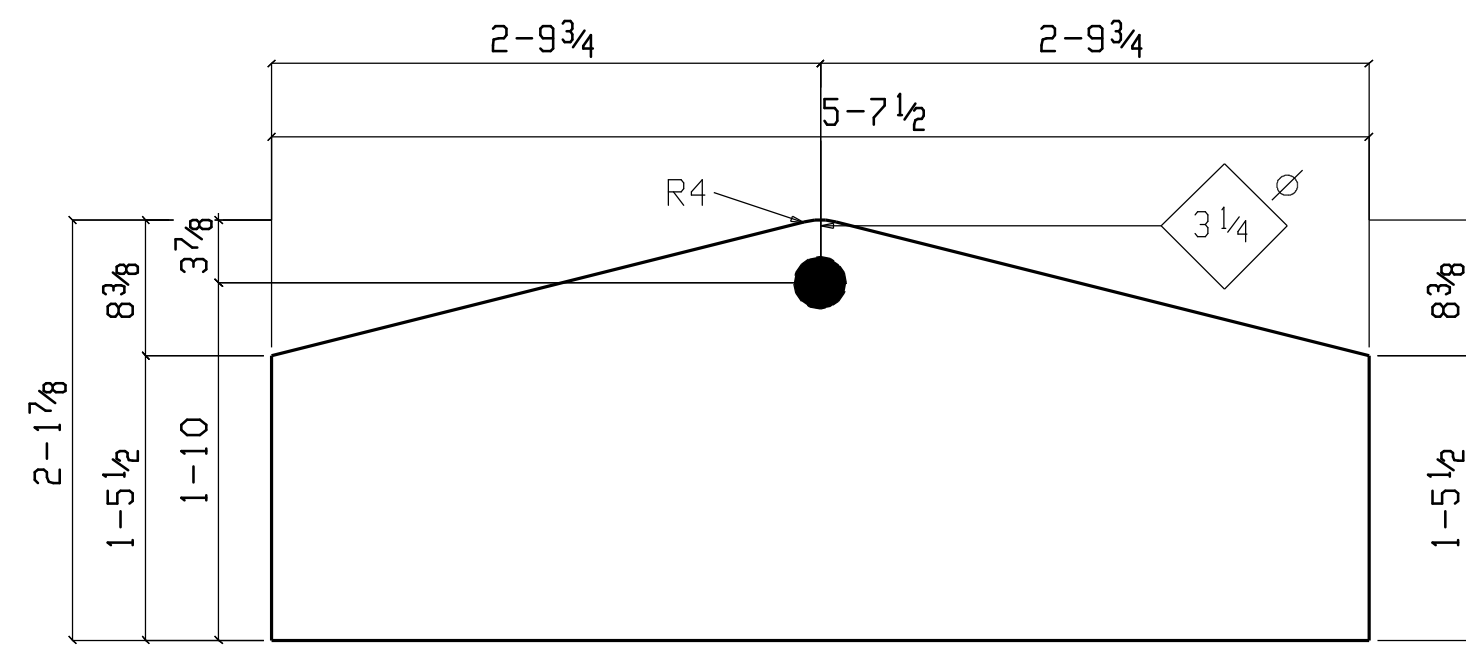
RRP: KB
BY: KB

3-28-05
DATE

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 SEDRO WOOLEY, WA 98284
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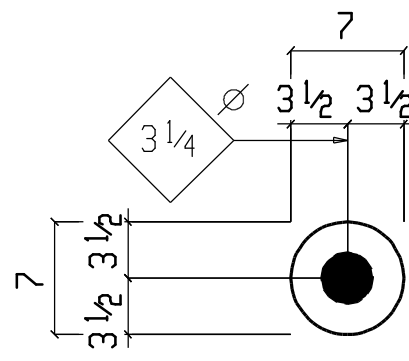
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<p>PROJECT: OVERFLOW WIER</p>	
<p>CUSTOMER: MANSON CONSTRUCTION</p>	
<p>LOCATION: SEATTLE, WASHINGTON</p>	
<p>DESCRIPTION: SUPPORT AND CLAMPING RINGS</p>	
<p>DRWN BY: RRP CHKD BY: KB APPD BY:</p>	<p>3-23-05 3-23-05</p>
<p>REFERENCE: HH6815-001 13 SHTS</p>	<p>JOB NO. 05-398</p>
<p>SCALE: NONE</p>	<p>DRAWING NO. 05-398-1000 SHEET NO. 6</p>



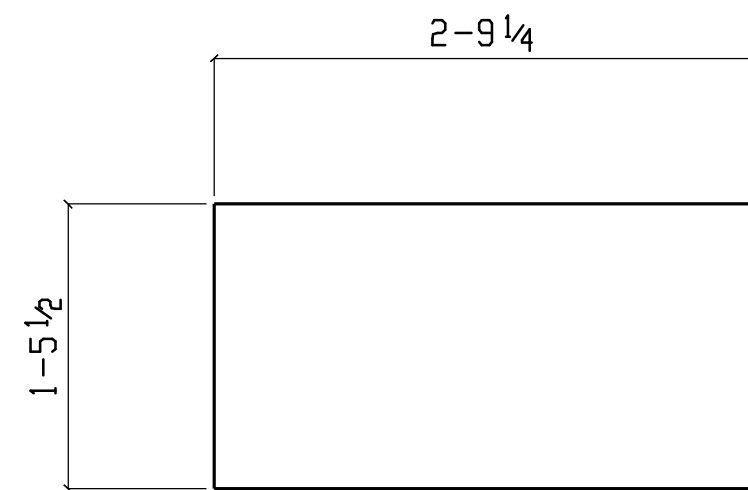
2 PL1x25 7/8x5-7 1/2 p1-1

GRADE: A36



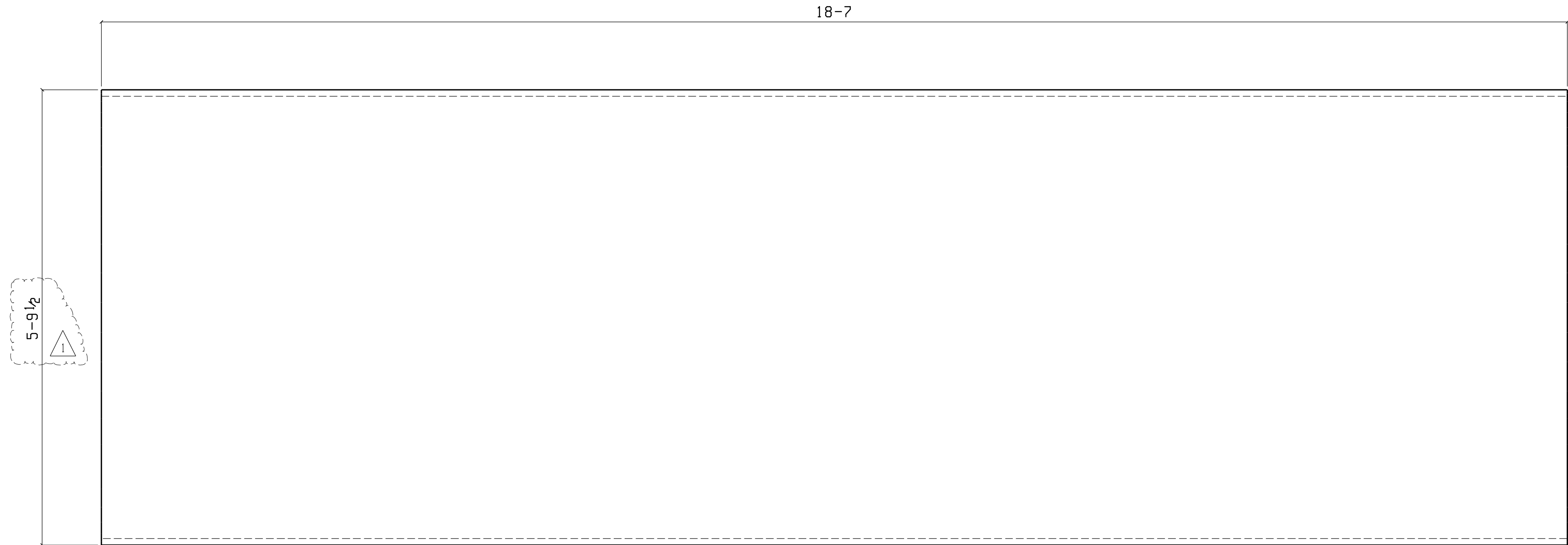
4 RPL 3/8x7 p2-1

GRADE: A36



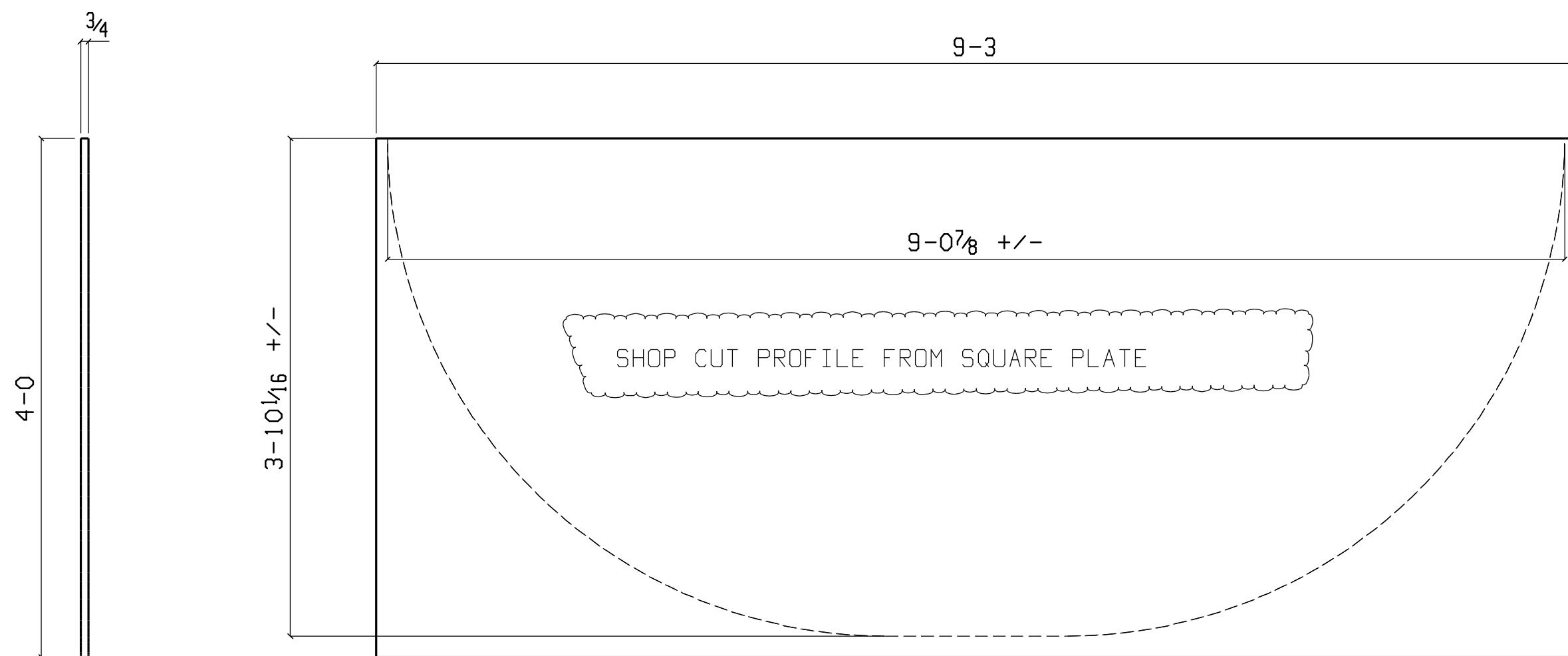
4 PL1x17 1/2x2-9 1/4 p3-1

GRADE: A36



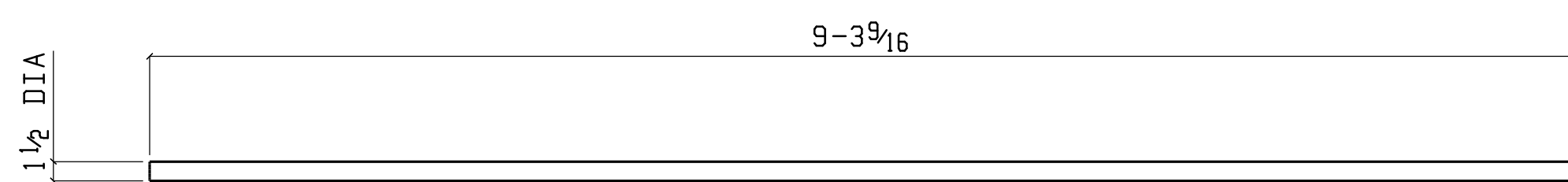
2 PIPE 69 1/2 OD x 1"x18-7 p4-1

GRADE: A36



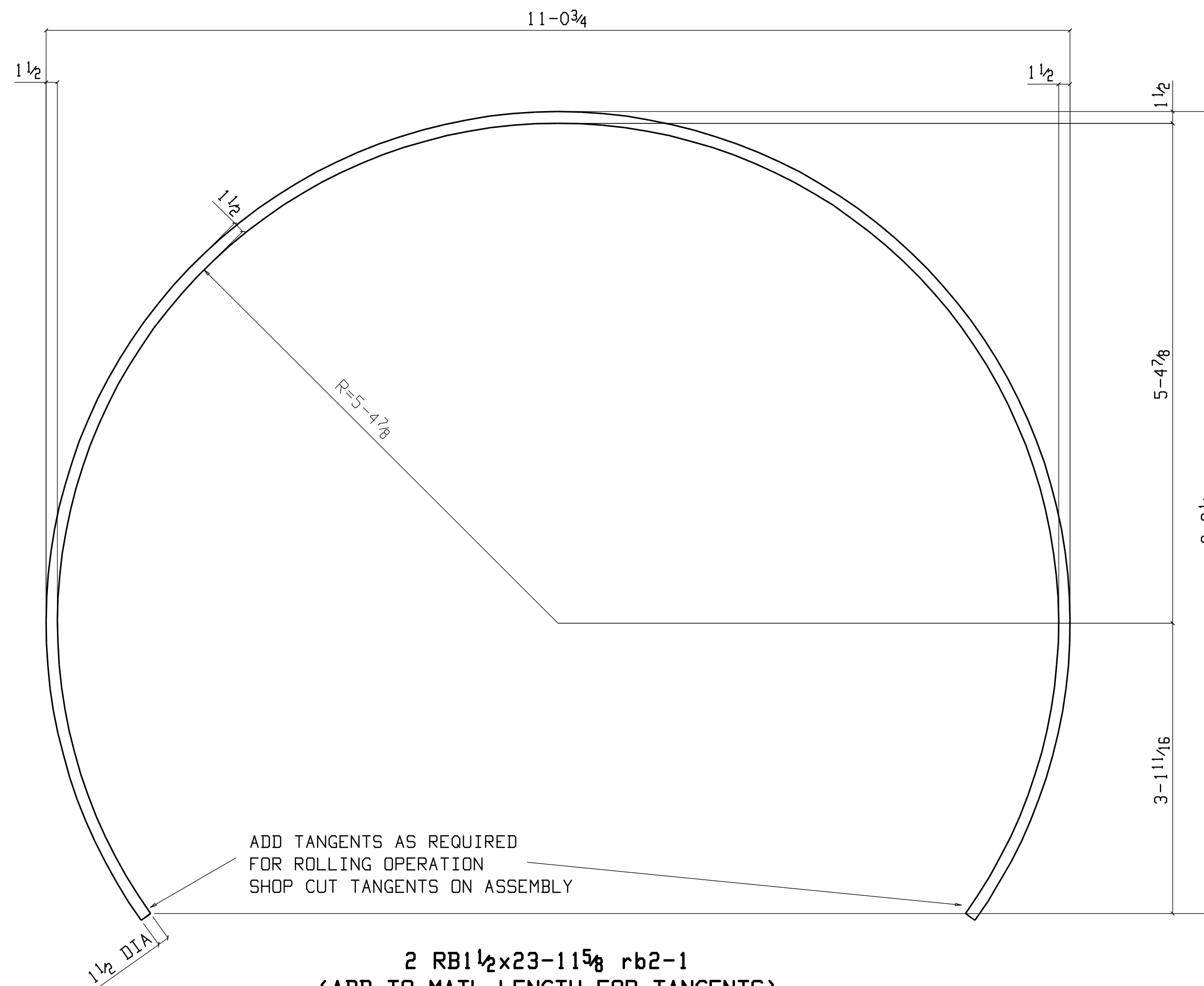
2 PL 3/4x48x9-3 p5-1

GRADE: A36



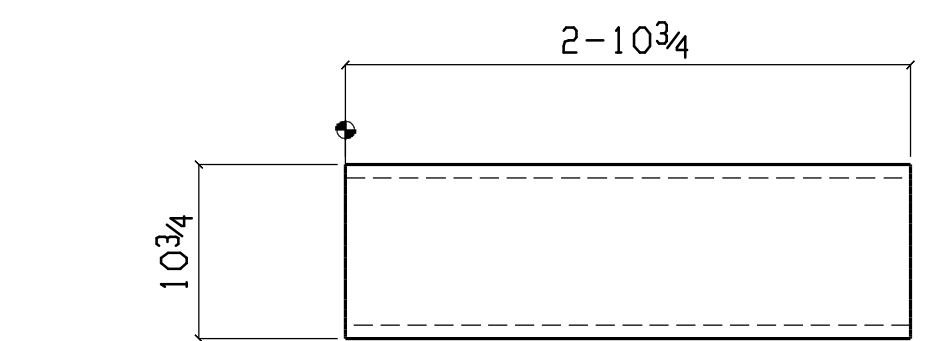
2 RB1 1/2x9-3 9/16 rb1-1

GRADE: A36



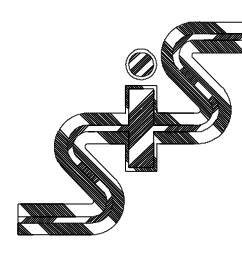
2 RB1 1/2x23-11 5/8 rb2-1
(ADD TO MATL LENGTH FOR TANGENTS)

GRADE: A36

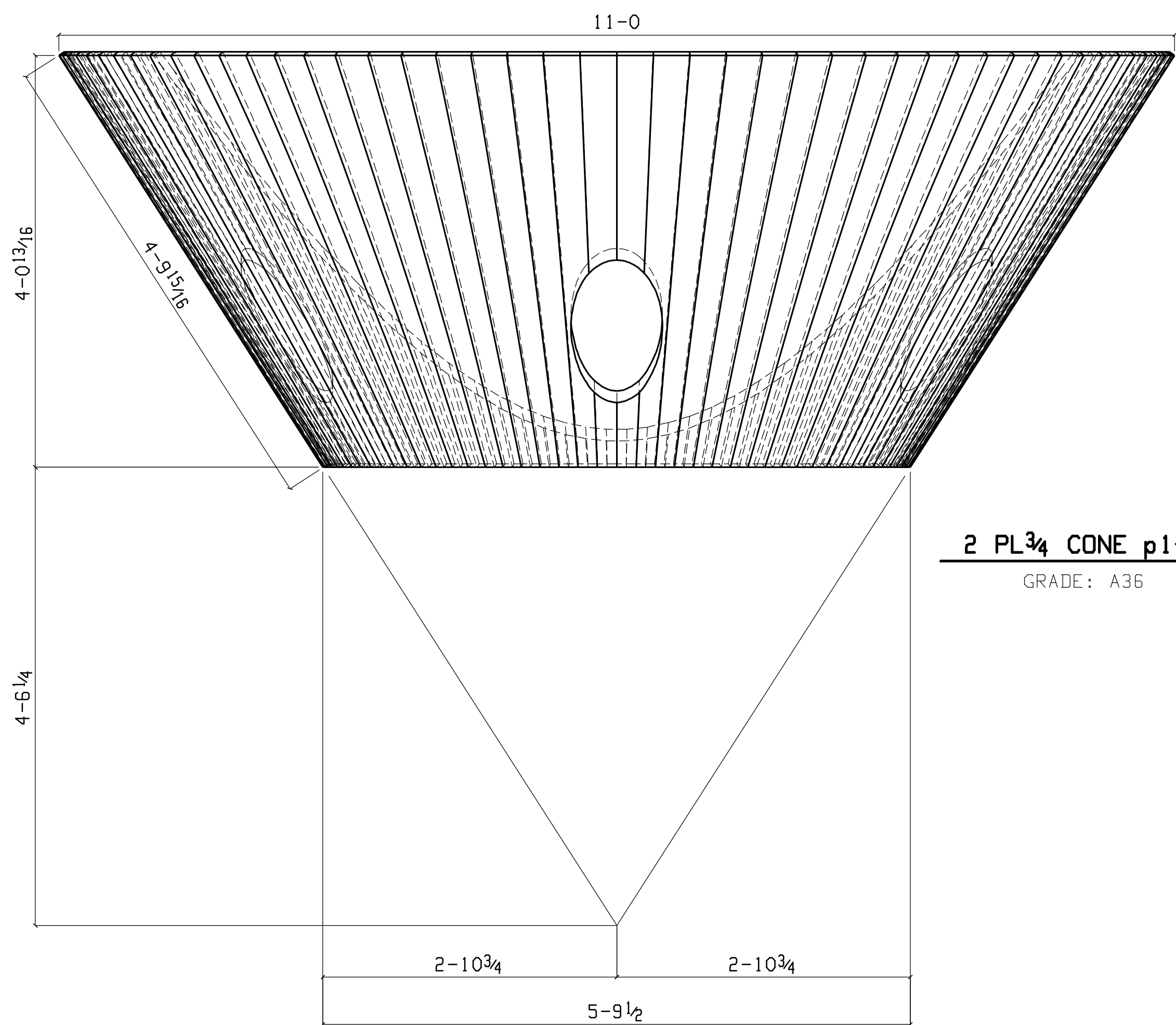


6 PIPE 10" SCH 120x2-10 3/4 pp1-1

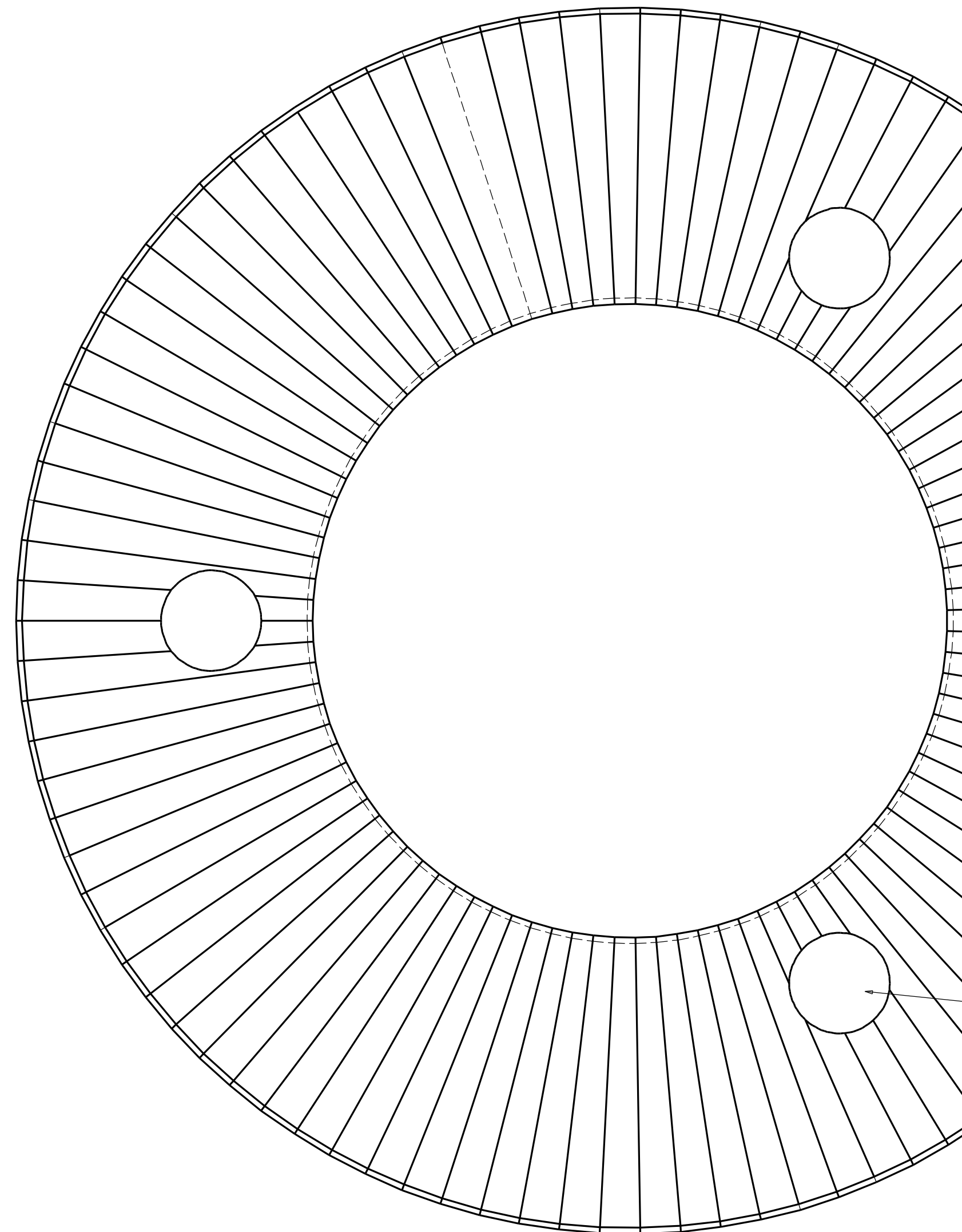
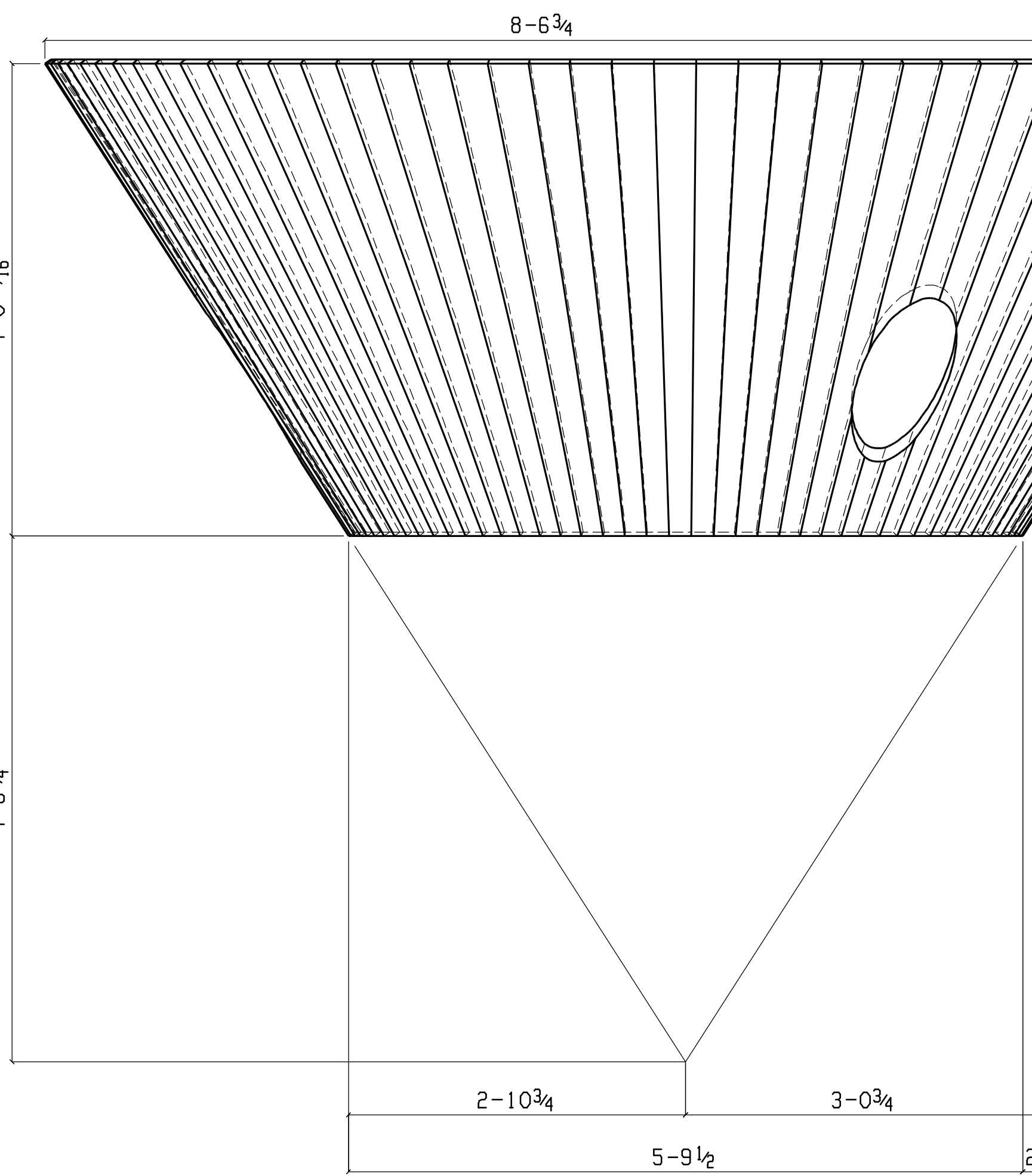
GRADE: A53B

RRP		KB	3-28-05	DATE
BY		CHK'D		
 SIS Northwest Inc. 601 WEST STATE STREET SEDRO WOOLEY, WA 98284 PHONE (360) 854-0074, FAX (360) 856-6441 WWW.SNELSONCO.COM				
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PROJECT: OVERFLOW WIER			MACHINE FINISHES 125	
CUSTOMER: MANSON CONSTRUCTION			DIMENSIONS BETWEEN BRACKETS FOR REFERENCE ONLY	
LOCATION: SEATTLE, WASHINGTON				
DESCRIPTION: PARTS				
NOTED	BY	DATE	REFERENCE	JOB NO.
1	RRP	3-23-05	HH6815-001 13 SHTS	05-398
2	CHKD	3-23-05		
3	APPD			
SCALE: NONE			DRAWING NO. 05-398-1000	SHEET NO. P1

Mar 30 2005 07:55:39 AM



2 PL ³/₄ CONE p1-2
GRADE: A36

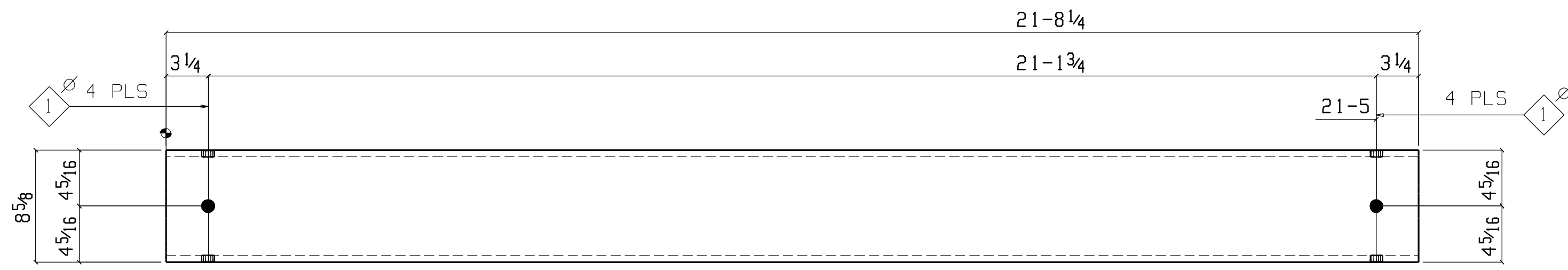


BY		CHK'D	DATE
REV.		DESCRIPTION	
1			
2			
3			

SIS Northwest Inc.
 601 WEST STATE STREET
 SEDRO WOOLEY, WA 98284
 PHONE (360) 854-0074, FAX (360) 856-6441
 WWW.SNELSONCO.COM

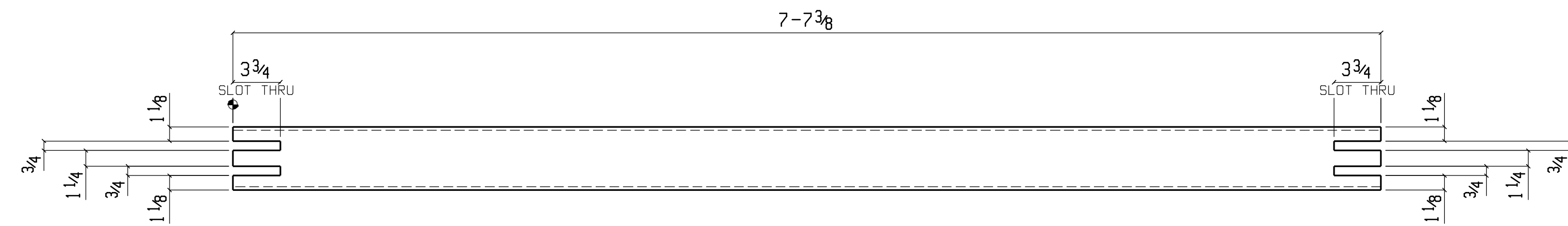
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PROJECT: OVERFLOW WIER			
CUSTOMER: MANSON CONSTRUCTION			
LOCATION: SEATTLE, WASHINGTON			
DESCRIPTION: PARTS			
DNW BY:	RRP	3-23-05	REFERENCE:
CHKD BY:	KB	3-23-05	HH6815-001 13 SHTS
APPD BY:			
SCALE: NONE			DRAWING NO. 05-398-1000
			JOB NO. 05-398
			SHEET NO. P2



6 PIPE 8" SCH 80x21-8 1/4 pp1-4

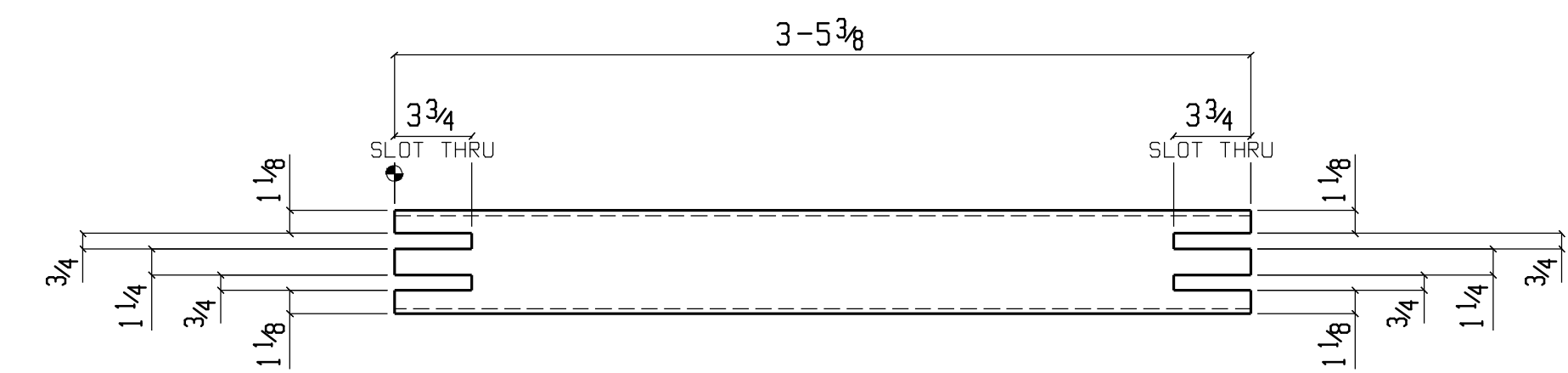
GRADE: A53B



ONE TS5x5x1/4x7-7 3/8 t2-4

GRADE: A500B

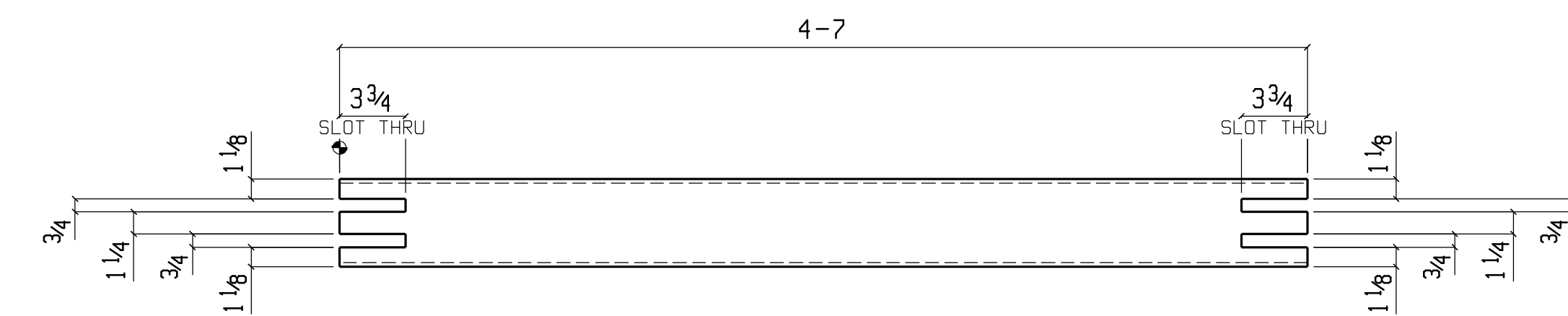
CHANGED TO TS



4 TS5x5x1/4x3-5 3/8 t3-4

GRADE: A500B

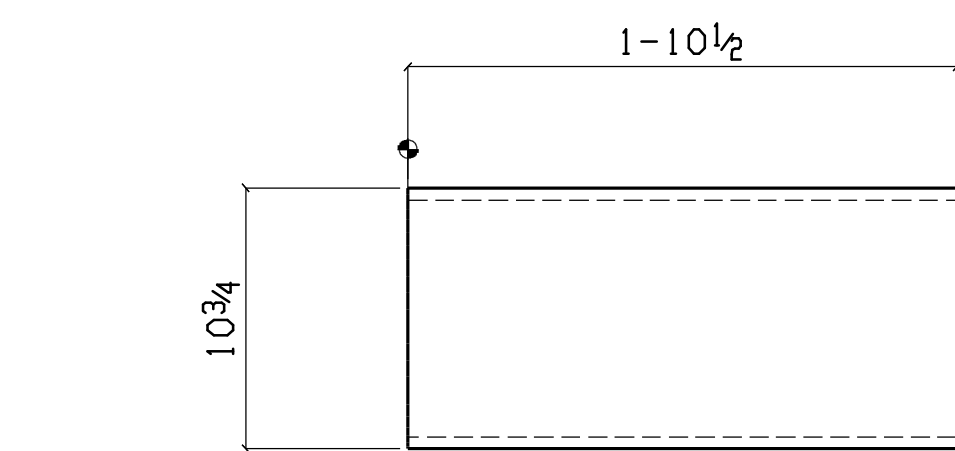
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ONE TS5x5x1/4x4-7 t4-4

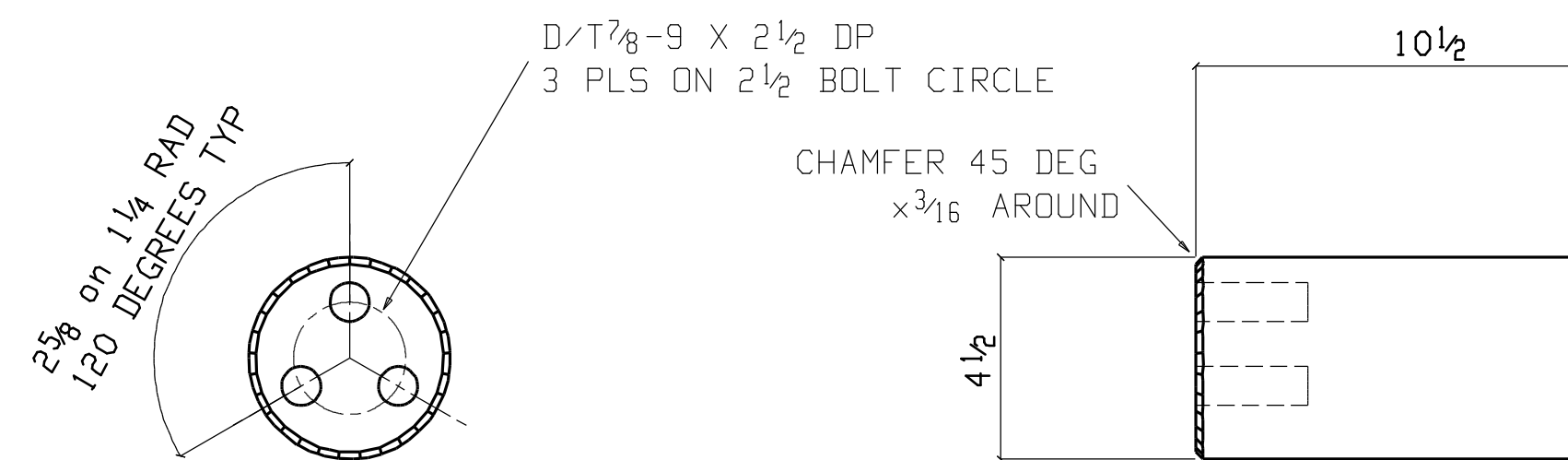
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CHANGED TO TS



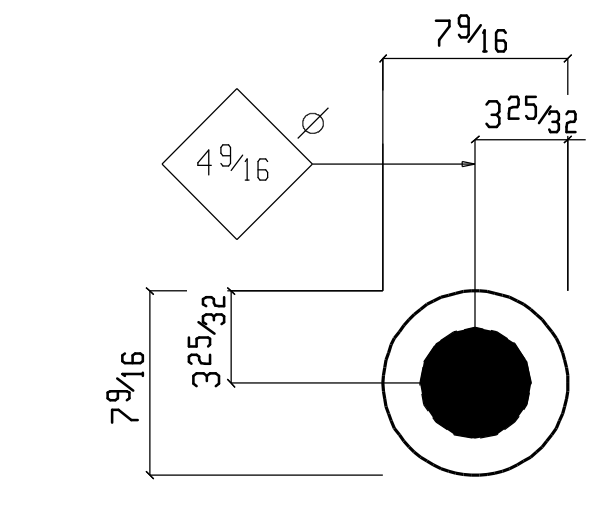
4 PIPE 10" SCH 80x1-10 1/2 pp5-4

GRADE: A53B



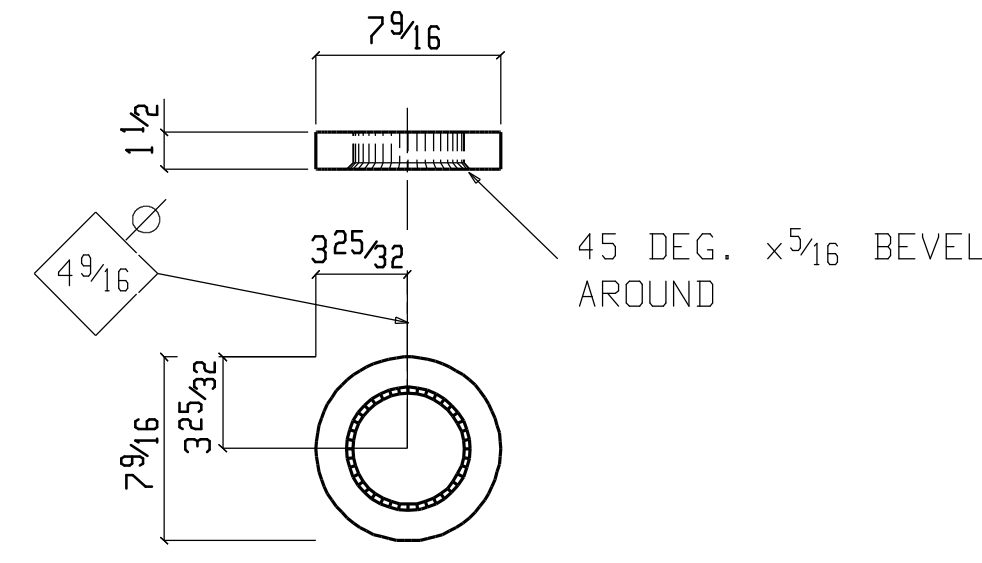
12 RB4 1/2x0-10 1/2 rb1-4

GRADE: A316



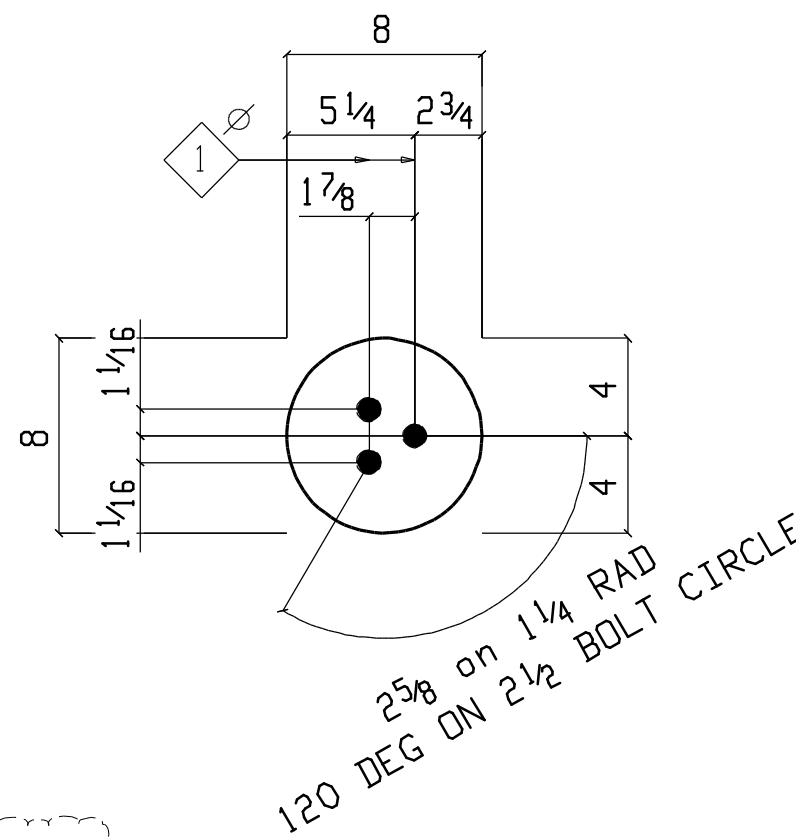
12 RPL1 1/2x7 9/16 p1-4

GRADE: A36



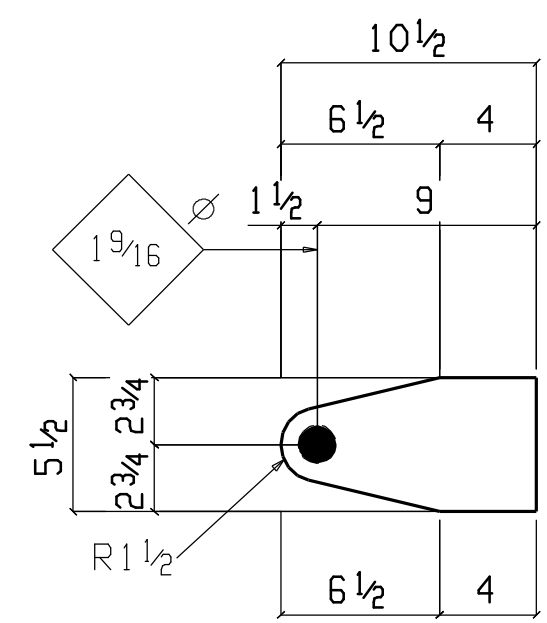
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GRADE: A36



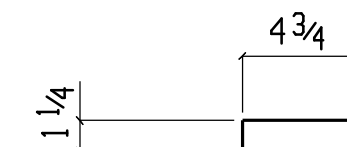
12 RPL1 1/2x8 DIA p3-4

GRADE: A36



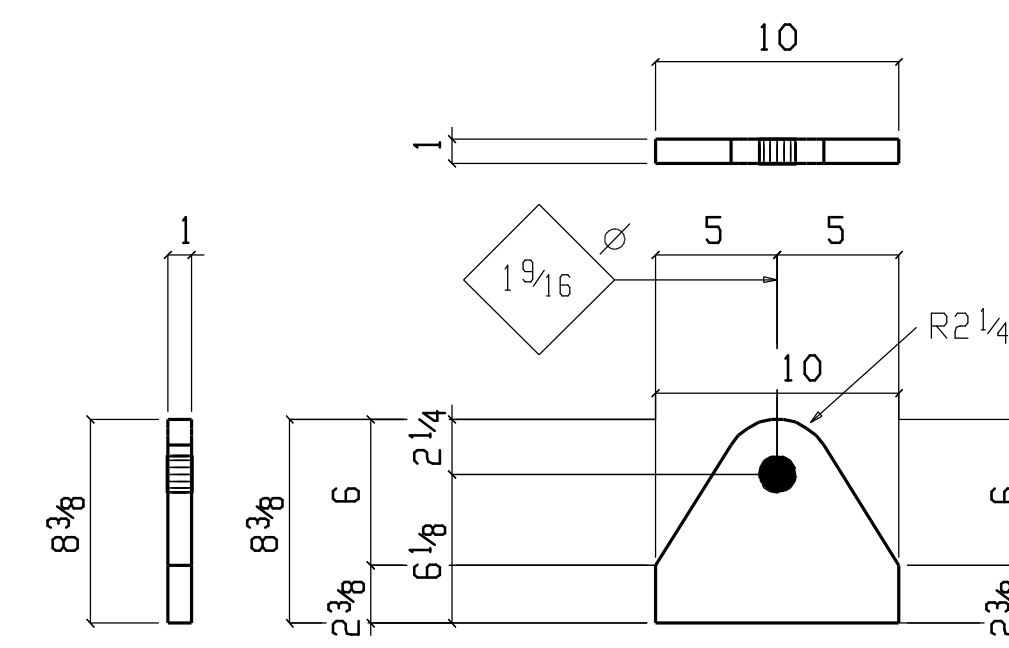
24 PL3/4x5 1/2x0-10 1/2 p4-4

GRADE: A36



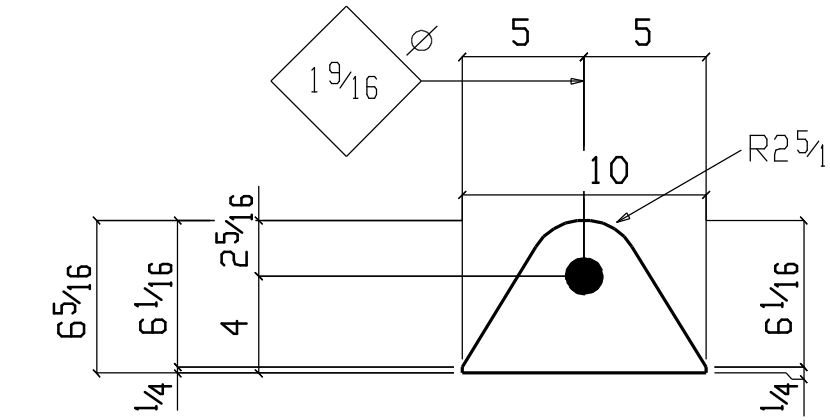
12 FL1/4x1 1/4x0-4 3/4 p12-4

GRADE: A36



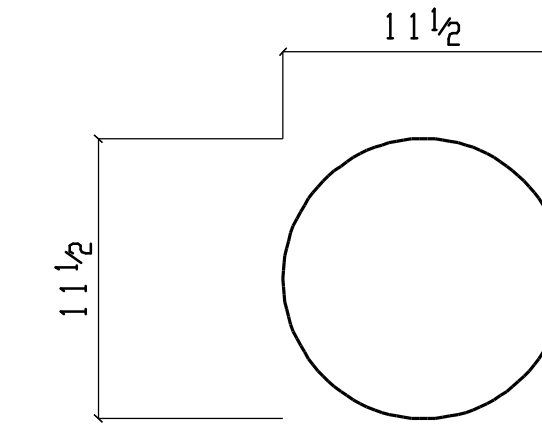
ONE PL1x8 3/8x0-10 p6-4

GRADE: A36



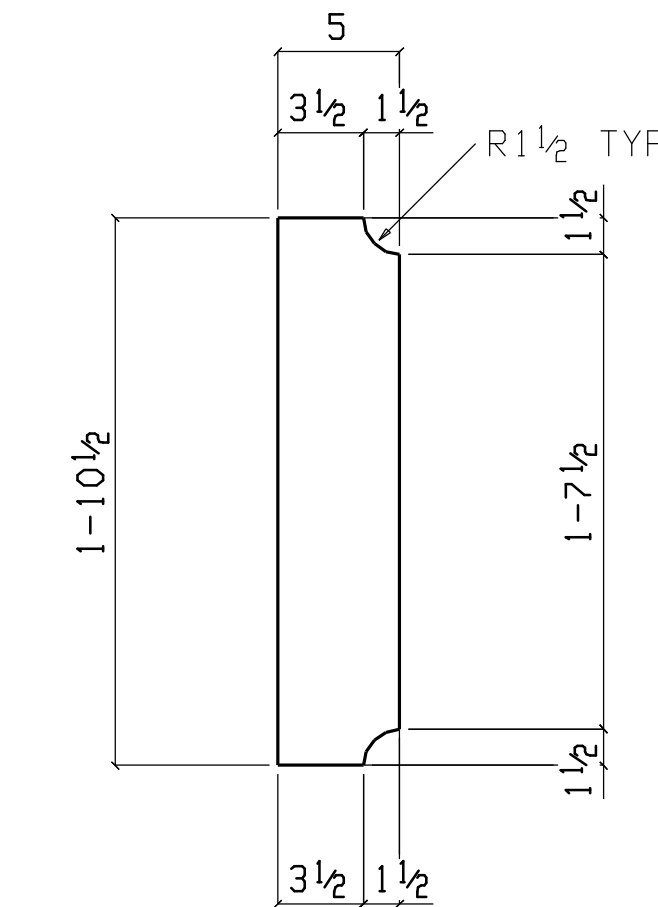
5 PL1x6 5/16x0-10 p7-4

GRADE: A36



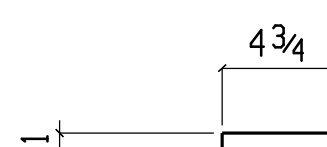
4 RPL3/4x11 1/2 DIA p8-4

GRADE: A36



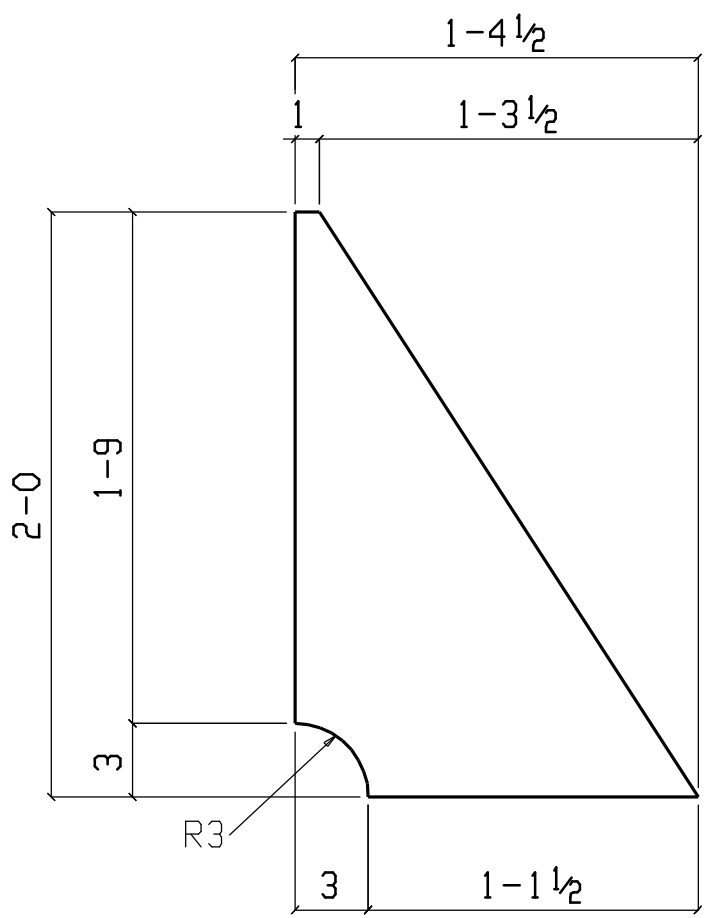
8 PL1/2x5x1-10 1/2 p9-4

GRADE: A36



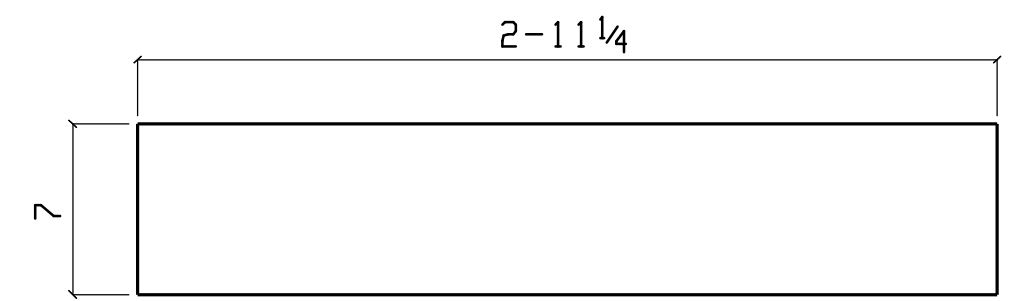
24 PL1/4x1x0-4 3/4 p13-4

GRADE: A36



ONE PL1x16 1/2x2-0 p10-4

GRADE: A36



ONE PL1/2x7x2-11 1/4 p11-4

GRADE: A36

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PROJECT: OVERFLOW WIER CUSTOMER: MANSON CONSTRUCTION LOCATION: SEATTLE, WASHINGTON			
DESCRIPTION: PARTS			
DWN BY: RRP CHKD BY: KB APPD BY:	3-23-05 3-23-05	REFERENCE: HH6815-001 13 SHTS	JOB NO. 05-398 SHEET NO. P4
SCALE: NONE		DRAWING NO. 05-398-1000	

